MITSUBISHI

Project Data Conversion Summary

(For GOT1000 series)

GOT-F900 ➤ GOT1000



Project Data Conversion Summary GOT-F900 Series → GOT1000 Series

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This document describes methods to divert the project data of GOT-F900 Series to the project data of GOT1000 Series.

GT Designer2 Version2 is used to convert the project data.

Please refer to the various GOT manuals for details regarding the functions and specifications of the various GOT.

In addition, please refer to the GT Designer2 manuals for details regarding GT Designer2.

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REVISIONS

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Abbreviations and Genetic terms

The abbreviations and genetic terms used in the explanations of this document are as follows.

• GOT

Abb	reviations/Gene	eticterms	Description			
	GT SoftGOT1000)	Genetic term of GT SoftGOT1000			
	GT1595	GT1595-X	Genetic term of GT1595-XTBA, GT1595-XTBD			
	OT4505	GT1585V-S	Genetic term of GT1585V-STBA, GT1585V-STBD			
	GT1585	GT1585-S	Genetic term of GT1585-STBA, GT1585-STBD			
		GT1575V-S	Genetic term of GT1575V-STBA, GT1575V-STBD			
		GT1575-S	Genetic term of GT1575-STBA, GT1575-STBD			
	GT157□	GT1575-V	Genetic term of GT1575-VTBA, GT1575-VTBD			
		GT1575-VN	Genetic term of GT1575-VNBA, GT1575-VNBD			
		GT1572-VN	Genetic term of GT1572-VNBA, GT1572-VNBD			
GOT1000 Series	07450	GT1565-V	Genetic term of GT1565-VTBA, GT1565-VTBD			
Series	GT156□	GT1562-VN	Genetic term of GT1562-VNBA, GT1562-VNBD			
		GT1555-Q	Genetic term of GT1555-QTBD, GT1555-QSBD			
	GT155□	GT1550-Q	Genetic term of GT1550-QLBD			
	GT15□□, GT15		Genetic term of GT1595, GT1585, GT157□, GT156□, GT155□			
	GT1155-Q		Genetic term of GT1155-QSBD			
	GT1150-Q		Genetic term of GT1150-QLBD			
		GT1155HS-Q	Genetic term of GT1155HS-QSBD			
	HandyGOT	GT1150HS-Q	Genetic term of GT1150HS-QLBD			
	GT11□□, GT11		Genetic term of GT1155-Q, GT1150-Q, GT11 HandyGOT			
	F940WGOT	Genetic term of F	940WGOT-TWD-E			
	F94□GOT	F940GOT	Genetic term of F940GOT-SWD-E, F940GOT-LWD-E, F940GOT-SBD-H-E, F940GOT-LBD-H-E, F940GOT-LBD-RH-E, ET-940BH-E, ET-940PH-E, ET-940BH-L-E, ET-940PH-L-E			
GOT-F900 Series		F943GOT	Genetic term of F943GOT-SWD-E, F943GOT-LWD-E, F943GOT-SBD-H-E, F943GOT-LBD-H-E, F943GOT-SBD-RH-E, F943GOT-LBD-RH-E			
	F00 100 T	F930GOT	Genetic term of F930GOT-BWD-E, F930GOT-BBD-K-E			
	F93□GOT	F933GOT	Genetic term of F933GOT-BWD-E			
	F92□GOT F920GOT		Genetic term of F940GOT-SWD-E, F940GOT-LWD-E, F920GOT-BBD-K-E, F920GOT-BBD5-K-E, F920GOT-BBD-RH-E			

• Software

Abbreviations/Geneticterms		Description		
Software	GT Designer2 Version□	SW□D5C-GTD2-E, SW□D5C-GTD2-EV		
	GT Designer	SW_D5C-GOTR-PACKE		
	FX-PCS-DU/WIN	Abbreviation of FX-PCS-DU/WIN-E		

MEMO

SUMMARY OF PROJECT DATA CONVERSION

The project data of GOT-F900 Series can be converted into the project data of GOT1000 Series using GT Designer2 Version2.

However, some project data cannot be converted depending on by which software the data is created. Since some functions cannot be converted due to the difference in functions between GOTs, make sure to check the converted data before transferring the data to the GOT.

1.1 Target Project Data

This document was written for project data created by the following software.

<Target Software>

- FX-PCS-DU/WIN
- GT Designer
- GT Designer2 Version1
- GT Designer2 Version2

<Target Model>

- F940WGOT
- F940GOT
- F943GOT
- F930GOT
- F933GOT
- F920GOT
- GT15GT11
- GT SoftGOT1000

1.2 Project Data Conversion Pattern

This document only refers to the following conversion patterns.

- (1) GOT-F900 Series (FX-PCS-DU/WIN) → GT11(GT Designer2 Version2)
- (2) GOT-F900 Series (GT Designer/GT Designer2 Version1/GT Designer2 Version2) → GOT1000 Series (GT Designer2 Version2))

1.3 Table of Related Manuals

The following manuals are also related to this product. If necessary, order them by quoting the details in the tables below.

Related Manuals

Manual Name	Manual Number (Model Code)
GOT-F900 Series Operation Manual [GT Designer2] (Sold separately)*1	JY997D09101 (09R813)
GOT-F900 GOT-F900 Series Hardware Manual [Connection] (Sold separately)*1	JY992D94801 (09R805)
GT Designer2 Version2 Operation Manual (Sold separately)*1	SH-080520ENG (1DM215)
GT Designer2 Version2 Reference Manual (Sold separately)*1	SH-080522ENG (1DM217)
GT15 User's Manual	
Describes the GT15 hardware-relevant content such as part names, external dimensions, mounting, power supply wiring, specifications, and introduction to option devices. (Sold separately)	SH-080528ENG (1D7M23)
GT11 User's Manual	
Describes the GT15 hardware-relevant content such as part names, external dimensions, mounting, power supply wiring, specifications, and introduction to option devices. (Sold separately)	JY997D17501A (09R815)
Handy GOT User's Manual	
Describes the handy GOT hardware-relevant content such as part names, external dimensions, specifications, and introduction to option devices, and also describes utility, system configuration and cable creation.	JY997D20101 s (09R817)
(Sold separately)	
GT Designer2 Version2 Screen Design Manual (For GOT1000 Series) 1/3	
GT Designer2 Version2 Screen Design Manual (For GOT1000 Series) 2/3	
GT Designer2 Version2 Screen Design Manual (For GOT1000 Series) 3/3	SH-080530ENG (1D7M25)
Describes specifications and settings of each object function applicable to GOT1000 series. (Sold separately)*	.1
GOT1000 Series Connection Manual (1/2, 2/2)	
Describes system configurations of the connection method applicable to GOT1000 series and cable creation	SH-080532ENG (1D7M26)
(Sold separately)	(TDTWEO)
GOT1000 Series Extended/Option Function Manual	
Describes extended/option functions applicable to GOT. (Sold separately)*	SH-080544ENG (1DM32)
GOT1000 Series Gateway Functions Manual	
Describes specifications, system comfigurations and setting method of the gateway function.	SH-080545ENG (1D7M33)
(Sold separately)*	*1

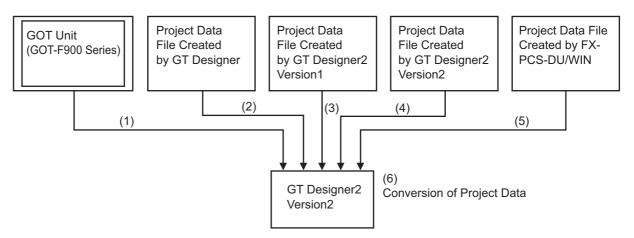
^{*1} The manual in PDF-format is included in the GT Works2 and GT Designer2 products.

CONVERSION PROCEDURES OF PROJECT DATA

2.1 Necessary Tools to Convert Project Data

GT Designer2 Version2 is required to convert.

2.2 Reading Project



- (1) Upload project data of the GOT unit using the GT Designer2 Version2. However, the project data created by FX-PCS-DU/WIN cannot be converted since it can be opened as a DU/WIN file.
- (2) Open the project data created by the GT Designer using the GT Designer2 Version2. However, the following items are not read.
 - [Detailed Explanation] in [Screen Title Setting]
 - [Detailed Explanation] in [Project Title Setting]
 - [Creator] in [Project Title Setting]
- (3) Open the project data created by GT Designer2 Version1 using the GT Designer2 Version2.
- (4) Open the project data created by GT Designer2 Version2 using the same software.
- (5) Read the project data created by FX-PCS-DU/WIN using Import Project of GT Designer2 Version2.
- (6) Convert the project data of GOT-F900 Series read from (1) to (4) in the above into GOT1000 Series. Convert the project data of GOT-F900 Series read in (5) into GT11.



Project Data Created by FX-PCS-DU/WIN

<Data Verification Methods>

If the project data has the following settings, the project data has been created by FX-PCS-DU/WIN.

- The base screen has a No. 0 screen.
- [Common] → [System Environment] has [Control Device] as a configuration item.

(Configuration item for System Information does not exist.)

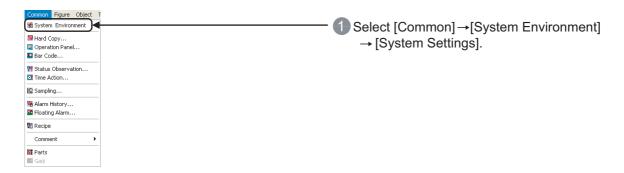
2.3 Conversion of Product

To convert the project data of GOT-F900 Series, the following two methods are available depending on the software type by which the project data to be converted is created.

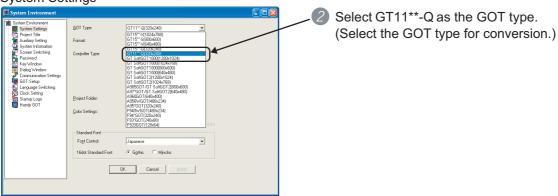
For some models, the project data cannot be converted depending on by which software the data is created.

2.3.1 Conversion of project data created by GT Designer/GT Designer2

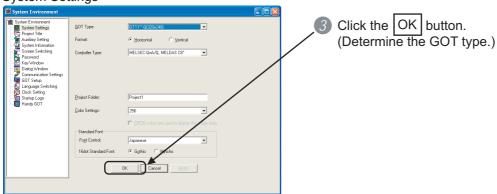
The project data of GOT-F900 Series created by GT Designer/GT Designer2 can be converted into GOT1000 Series. Follow the procedures below to perform a conversion.

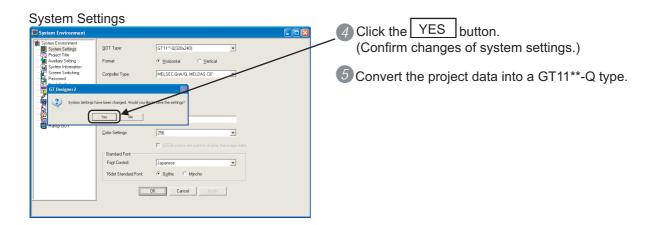






System Settings

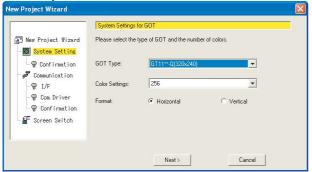




2.3.2 Conversion of project data created by FX-PCS-DU/WIN

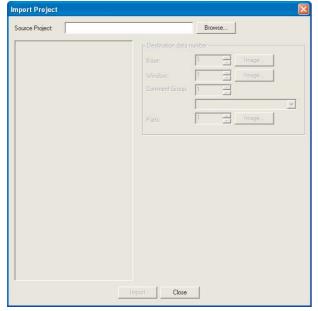
The project data of GOT-F900 Series created by FX-PCS-DU/WIN can be converted into only GT11. Follow the procedure below to perform a conversion.

New Project Wizard

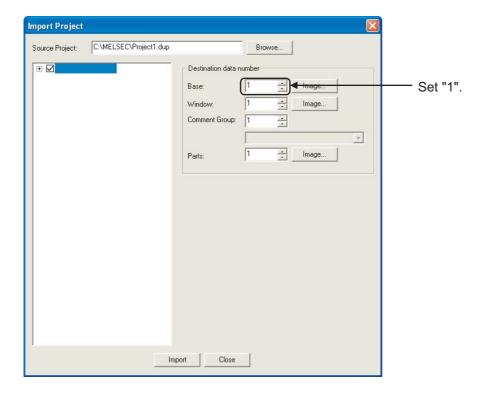


- 1 Start New Project on GT Designer2.
- Select GT11**-Q as the GOT type in the New Project Wizard dialog.





- 3 Select [Project] → [Import Project].
- 4 Select Source Project in the Import Project dialog box.
- 5 Set "1" to Base Screen.
- 6 Click the Import button.





Always create a backup of the original project data before conversion.

- (1) When GOT-F900 Series is converted to GOT1000 Series, any settings, figures, and objects not available in GOT1000 Series will be deleted.
- (2) Once the project data of GOT-F900 Series is converted into GOT1000 Series type, the data cannot be converted back to GOT-F900 Series from GOT1000 Series.

3. PROJECT DATA COMPATIBILITY TABLE

The following table lists compatibility of each function to be converted to the project data of GT11 using GT Designer2 and compatible versions of GT Designer2, based on the functions of GOT-F900 that can be used by FX-PCS-DU/WIN. Refer to the concerning manual listed in Section 1.3 for details regarding the functions of GT11.

Furthermore, this compatibility table is current as of March 2006.

This may be changed without notice.

3.1 View/Project

 $\ensuremath{\mathsf{O}}\xspace$: Compatible, $\ensuremath{\Delta}\xspace$: Some functions are not supported. $\ensuremath{\mathsf{x}}\xspace$: No applicable functions

	Function Name of FX-PCS-DU/WIN (GOT-F900)	Description of FX-PCS-DU/WIN Functions	Compati- bility	Compatible Versions of GT Designer2	Remarks	Refer- ence
Screen List	Screen Header	Screen No, Screen Name, Bg Color, Security and Overlay Screen Settings	Δ	2.32J	Partial reconfiguration is required after conversion.	4.1
Text	Library	-	0	2.32J	Treated as comment, and the numbers are converted to 1 and after.	-
Imag	ge Library	-	0	2.32J	Treated as parts, and the numbers are converted to 1 and after.	
Devi	ce Comments	-	×	-	Not supported.	-
Alarr	ns	Head Address, Nbr of Alarms, Display Pos, Message, Report, Scr. No, Print, Acknowledge and Reset Operation Settings	Δ	2.32J	Some functions are not supported.	4.2
Data	Banks	-	×	-	Not supported.	-
nels	Common Settings	Head Bit Device	0	2.32J	-	
Time Channels	Individual Settings	Week days, Start Time, End Time and Comment Settings	Δ	2.32J	Some functions are not supported.	4.3
Data	Sampler	-	×	-	Not supported.	-
Hard	I Сору	-	×	-	Not supported.	-

	Function Name of FX-PCS-DU/WIN (GOT-F900)	Description of FX-PCS-DU/WIN Functions	Compati- bility	Compatible Versions of GT Designer2	Remarks	Refer- ence
	Project Settings	GOT Type and Connection PLC System Settings, and Display Language Settings on System Screen and User-created Screen	Δ	2.32J	Some functions are not supported.	4.4
	Interface Devices	Settings of Word Device and Bit Device for Screen Switching and communicating information between various GOTs and PLC	×	-	Reconfiguration is required by Screen Switching and System Information.	4.5
	Date/Time Format	Settings of Date/Time Display Format on System Screen	×	-	Not supported.	-
System Settings	Entry Code	Transfer and Screen Protect Settings, and Entry Code Input Error Display Setting	Δ	2.32J	Some functions are not supported.	4.6
	Setup Data	Opening Screen Time, Backlight Off Time, Connection, Buzzer, Operation Settings at Touch Input, and Handy GOT Settings	Δ	2.32J	Some functions are not supported.	4.7
	DU Printer	-	×	-	-	-
	DU Menu Key	DU Menu Key Position Settings	0	2.32J	-	-
	Bar Code Settings	Settings of Data Storage Destination Head Address and Nbr of Address at Bar Code Connection	0	2.32J	-	-
	Status observation	Set Object and Condition watch cycle Settings	×	-	Reconfiguration is required after conversion.	4.8
	Color settings	Color Selection (F940WGOT only)	×	-	-	-

3.2 Object

 $\mathsf{O}\:$: Compatible, $\:\Delta\:$: Some functions are not supported. $\:\times\:$: No applicable functions

Fur	DU/WIN (GOT-F900)	Description of FX-PCS-DU/WIN Functions	Compati- bility	Compatible Versions of GT Designer2	Remarks	Refer- ence
Text	Text	Text, Format, 8 x 6 dot font, Display Position and Character Size Settings	0	2.32J	-	-
Te	Library text	Device Settings, Format, Display Position, 8×6 dot font, and Character Size Settings	0	2.32J	-	-
Φ	Image	Image Registration No. and Display Position Settings	0	2.32J	1 is added to Figure No., which is converted as Object No.	4.9
Image	Library Image	Indirect Specification Device, Offset and Display Position Settings	0	2.32J	-	-
	Bar Graph	Graph Object Device, Minimum Value, Maximum Value, Graph Type, Scale Position, Format, Display Position and Size Settings	Δ	2.32J	Converted to Bar Graph. Some functions are not supported.	4.10
	Trend Graph	Graph Object Device, Data Size, Minimum Value, Maximum Value, Ticks Horizontal, Ticks Vertical, Sampl.Cycle(s), Bg, Graph, Direction, Shown Devices (Line Style, Color), Save Memory, Erase Trigger, Condition, (Erase Trigger Device), Frame (Color), Frame Type (Shape), Display Position, Size Settings	0	2.32J	Converted to Trend Graph.	4.11
	Circle Graph	-	×	-	Not supported.	-
Graph	Panel Meter	Graph Object Device, Minimum Value, Maximum Value, Bg, Meter (Color), Fg (Color), Ticks, Frame (Color), Frame Type (Shape), Display Position and Size Settings	0	2.32J	Each function is reflected to the operation and inherited. However, aspect ratio and needle shape change.	-
	Proportional Bar Graph	Graph Object Device, Graph Settings, Format, Display Position and Size Settings	0	2.32J	-	-
	Proportional Pie Graph	Graph Object Device, Graph Settings, Format, Display Position and Size Settings	0	2.32J	-	-
	Line Graph	Graph Object Device, Data Size, Minimum Value, Maximum Value, Ticks, Non-displayed Value, Direction, Bg, Frame, Shown Devices, Frame (Color), Frame Type (Shape), Display Position and Size Settings	0	2.32J	-	-

Fun	ction Name of FX-PCS- DU/WIN (GOT-F900)	Description of FX-PCS-DU/WIN Functions	Compati- bility	Compatible Versions of GT Designer2	Remarks	Refer- ence
	Text Indicator	Indicator Display Object Bit Device, Text Off, Text On, Off Bg, On Bg, Format, Display Position, 8×6 dot font Specification and Character Size Settings	0	2.32J	-	-
	Image Indicator	Indicator Display Object Bit Device, Image Off, Image On, Display Position Settings	0	2.32J	1 is added to the image number.	-
	Indicator	-	×	-	Not supported.	-
Indicator	Label Indicator	Indicator Display Object Bit Device, Label, Label (Color), Frame, 8 x 6 dot font Specification, Character Size, OFF, ON, Display Position and Size Settings		2.32J	-	-
	Change Screen	-	×	-	Perform the change screen with the device specified by "Screen Switching".	4.5
	Output Indicator	-	×	-	Not supported.	-
	Overlay Indicator	-	×	-	Not supported.	-
	Buzzer	-	×	-	Not supported.	-
Date/Time	Date	View Format, Display Color, 8×6 dot font Use, Display Position and Character Size Settings	Δ	2.32J	Some functions are not supported. The background is transparent.	4.12
Date/	Time	View Format, Display Color, 8×6 dot font Use, Display Position and Character Size Settings	Δ	2.32J	Some functions are not supported. The background is transparent.	4.13
Alarm	Alarm List	Device Settings, Frame Type and Color Settings, Save Memory, Date Display, Scroll Display Use, Detailed Settings, 8×6 dot font Use, Display Position and Character Size Settings	0	2.32J	1 is added to the displayed comment No, and the wind× No. and screen No. used for detail display. In addition, 8×6 dot fonts are not supported.	-
	Alarm History	View Format, Display Settings, Frame Type and Color Settings, 8×6 dot font Use, Display Position and Character Size Settings	Δ	2.32J	8×6 dot fonts are not supported.	4.2
Ascii		Word Device, Data Length, Data Changeable, Frame and Bg Color Settings, 8 x 6 dot font Use, Display Position, Character Size, User ID and Next ID Settings	0	2.32J	Converted to "Ascii Input" if "Data Changeable" is checked in the configuration of FX-PCS-DU/WIN, and "Ascii Display" if "Data Changeable" is not checked.	-
Number		Display Device Settings, Data Changeable, Minimum Value, Maximum Value, Decimal Point, Format String (Combined Display of Numbers and Characters), Frame and Bg Color Settings, Calculation Formula, 8 × 6 dot font Use, Display Position, Character Size, User ID and Next ID Settings	Δ	2.32J	Converted to "Numerical Input" if" Data Changeable" is checked in the configuration of FX-PCS-DU/WIN, and "Numerical Display" if" Data Changeable" is not checked. In addition, format string is not supported.	-

Fun	ction Name of FX-PCS- DU/WIN (GOT-F900)	Description of FX-PCS-DU/WIN Functions	Compati- bility	Compatible Versions of GT Designer2	Remarks	Refer- ence
Box	Вох	Frame, Filled, Pattern, Position	0	2.32J	-	-
ĕ	Filled Box	and Size Settings	0	2.32J	-	-
Circle	Circle	Frame, Filled, Pattern, Position	0	2.32J	-	-
ö	Filled Circle	and Size Settings	0	2.32J	-	-
Line		Type, Line Color, Start Position and End Position Settings	0	2.32J	Some functions are not supported. In addition, if key codes or functions are assigned, conversion details differ depending on the setting.	4.14
Touch Key		-	Δ	2.32J	Not supported.	-
Keyl	ooard	-	×	-	Not supported.	-

MEMO

4. CONFIRMATION AND SETTINGS AFTER CONVERSION

When the screen data created by FX-PCS-DU/WIN is converted to the GT11 project data with GT Designer2, the settings for some functoins may very depending on the software by which the data is created or on the GOT type.

This chapter describes confirmation after conversion settings of functions that need to be set again.

4.1 Screen List [View/Project]

4.1.1 Conversion summary

"Screen List (Header)" is converted as shown below.

	FX-PCS-DU/WIN (GOT-F900)			GT Designer2 (GT11)
				Each screen is converted to Base Screen, and +1 is added to Screen Number.
				The common screen is converted to the Screen Number 501 and displayed on top of
		Screen No	→	other screens by the "Set Overlay Screen" function.
				At this time, the display order (front/back) of screens changes.
st				(When operating "Import Project" with GT Designer2, set "1" for Base Screen.)
Screen List	Header	Screen Name	→	The setting is retained in "Screen Property".
cre	운	Pa	→	The setting is retained in "Screen Property". For FX-PCS-DU/WIN, the resetting is
()		Bg		required since there is no transparent setting.
		Security	→	The setting is retained in "Screen Property".
		Backlight color	→	Not supported.
		Overlay screen setting -		The setting is retained in "Set Overlay Screen".

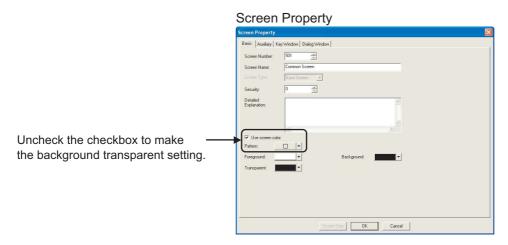
4.1.2 Resettings after conversion

The common screen is converted to the Screen Number 501 and displayed on top of each base screen by "Set Overlay Screen" function.

In addition, since there is no transparent setting for FX-PCS-DU/WIN, Background is selected for the entire screen after the conversion.

As a result, only figure or object, which is laid out to the Screen Number 501, is displayed after the conversion.

To display each screen, it is necessary to reset the Background of the Screen Number 501 to transparent in "Properties" of "Screen" after the conversion.





Screen display order (front/back)

Although the common screen of FX-PCS-DU/WIN is displayed behind the other user-created screens, the Screen Number 501 is displayed on top of other base screens in GT Designer 2.

When parts (figure or object) placed on each screen are displayed in layers, the display order (front/back) changes after the conversion.

Change the project data according to the application.

4.2 Alarm [View/Project]

4.2.1 Conversion summary

"Alarm" is converted as shown below.

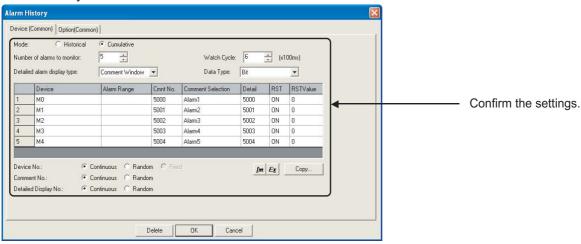
	FX-PCS-DU/WIN (GOT-F900)			GT Designer2 (GT11)						
	uc Is	Head Address Nbr of Alarms		→	Reflected to "Alarm History"-"Device (Common)"-"Device".					
	Common Settings			→	Reflected to "Alarm History"-"Device (Common)"-"Number of alarms to monitor".					
	လိုလိ	Display Po	os	→	The setting is retained.					
		Message		→	Converted to Basic Comment No. 5000 or later. (For example, the comment of Alarm 1 becomes Comment No. 5000.)					
			None	→	Reflected to "Alarm History"-"Device (Common)"-"Detailed alarm display type".					
Alarm	sbu	Report	Change Scr.	→	Reflected to "Alarm History"-"Device (Common)"-"Detailed alarm display type". (The name is changed to Base Screen.)					
∢	ual Settings		Корон		Тероп			Overlapped	→	Reflected to "Alarm History"-"Device (Common)"-"Detailed alarm display type". (The name is changed to Comment Window.)
	Individual				Moving Alarm	→	Not supported. (No display)			
	<u> </u>	Scr. No		→	Reflected to "Alarm History"-"Device (Common)"-"Detail".					
		Print		→	Not supported.					
		Acknowle	dge	→	raot supported.					
		Reset		→	Reflected to "Alarm History"-"Device (Common)"-"RST".					

4.2.2 Confirmation after conversion

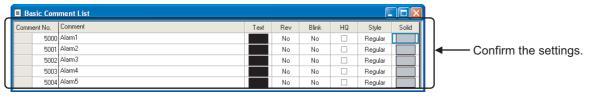
Confirm the settings in "Alarm History" and "Basic Comment List" after conversion.

- Alarm History : Displayed with "Alarm History" in "Common".
- Basic Comment List: Displayed by double-clicking "Comment"-"Basic Comment" in the Workspace.





Basic Comment List



4.3 Time Channels [View/Project]

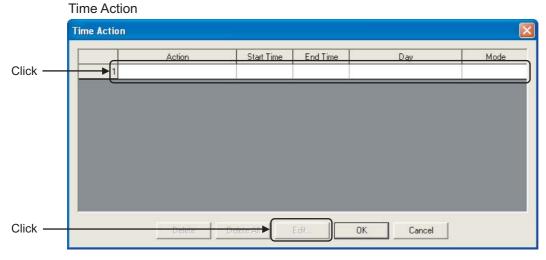
4.3.1 Conversion summary

"Time Channels" is converted as shown below.

FX-P	CS-DU/WIN (GC	DT-F900)		GT Designer2 (GT11)
	Common Settings	Head Address	→	Resetting is required.
Time Channels	Individual Settings	Weekdays	→	
Time Channels		Start Time	→	Resetting is required. (The setting for seconds cannot be made.)
		End Time	→	resetting to required. (The setting for seconds earlined be made.)
		Comment	→	Resetting is required.

4.3.2 Resettings after conversion

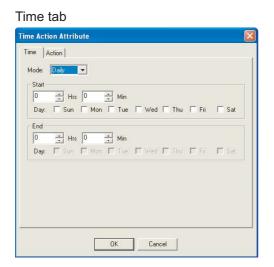
After conversion, reset with "Time Action" in "Common".

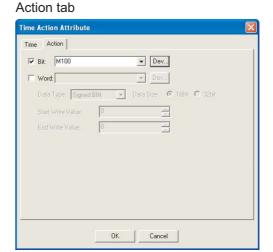


Click "1" on the screen shown above, and then click the "Edit" button.

The following dialog box appears.

Set Time and Action again on the tabs individually.





4.4 Project Settings [View/Project]

4.4.1 Conversion summary

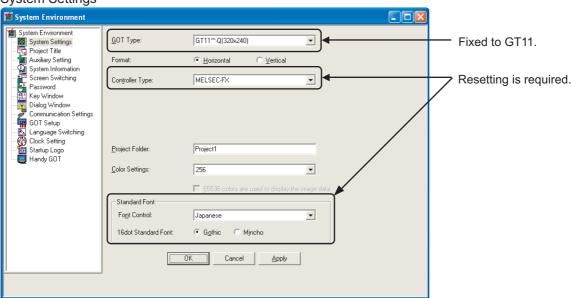
"Project Settings" of "System Settings" is converted as shown below.

FX-PCS-DU/WIN (GOT-F900)			GT Designer2 (GT11)
	Terminal	→	Fixed to "GT11".
Project Settings	PLC System →		Resetting is required in "System Environment"-"System Settings".
Froject Settings	DU System language	→	Reflected to "System Environment"-"GOT Setup".
	Character Set	→	Resetting is required in "System Environment"-"System Settings".

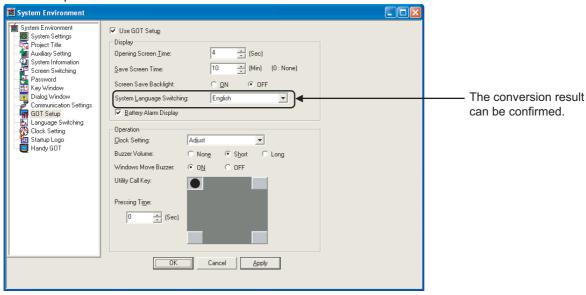
4.4.2 Resettings after conversion

After conversion, reset with "System Settings" in "System Environment" of "Common". Conversion from "DU System language" can be confirmed in "GOT Setup".

System Settings



GOT Setup



4.5 Interface Devices [View/Project]

4.5.1 Conversion summary

"Interface Devices" cannot be converted. Resetting with GT Designer2 is required after conversion.

FX-PCS-DU/WIN (GOT-F900)			GT Designer2 (GT11)
Interface Devices	Word Device	→	Resetting is required in "System Environment"-"Screen Switching" and "System Environment"-"System Information".
	Bit Device	→	Resetting is required in "System Environment"-"System Information".

4.5.2 Resettings after conversion

After conversion, reset with "Screen Switching" and "System Information" in "System Environment" of "Common".

1 Interface Devices assignment and resetting items

Bit Device assignment (When assigning auxiliary relay M0)

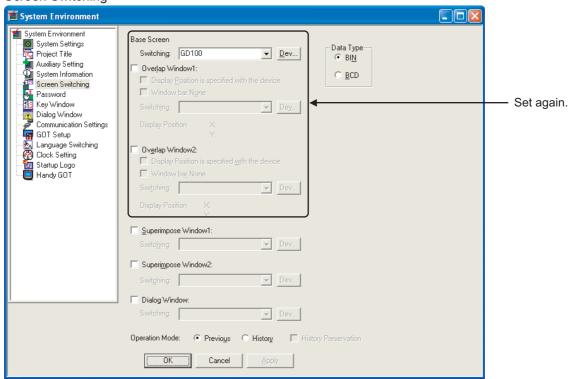
Bit Device	Control description	Resetting item	
МО	Turning M0 from OFF to ON clears the alarm history.	Reset in "Alarm History"-"Option [Common]"-"History Clear".	
M1	Turns ON while the device assigned by the alarm function is ON.	Not supported.	
M2	The backlight on the display screen turns off if M2 is turned ON after the designated time.	Control with "Read Device" of "System Information" (System Signal 1-1 b0).	
M3	Turning M3 from OFF to ON clears the data sampled in the sampling mode.	Notarrandad	
M4	Turns ON while sampling is performed in the sampling mode.	Not supported.	
M5	Turns ON as a numerical setting completion flag.	Control with "Write Device" of "System Information" (System Signal 2-1 b4).	
M6	Turns ON when the battery of the GOT goes low.	Control with "Write Device" of "System Information" (System Signal 2-2 b12). When using this function, check the "Battery Alarm Display" box of "GOT Setup".	
M7	Turns ON while the grip switch of the Handy GOT is pressed.	Not supported.	
M8	Turns ON when the data read from the bar code reader is stored in the PLC. When the interface device M10 turns ON, M8 turns OFF.	Control with "Write Device" of "System Information" (System Signal 2-1 b6).	
M9	At the bar code reader connection, the bar code input is disabled by turning ON M9, and the data read to the GOT is cleared.	Control with "Read Device" of "System Information" (System Signal 1-1 b5).	
M10	When M10 is turned ON, M8 turns OFF.	Control with "Read Device" of "System Information" (System Signal 1-1 b6).	

Word Device assignment (When assigning data register D0)

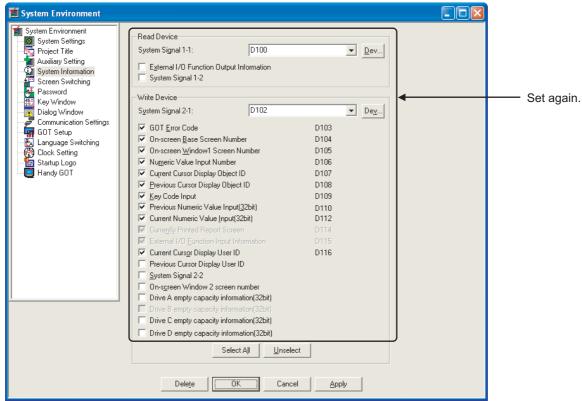
Word Device	Control description	Resetting item
D0 D1 D2	Specifies the screen number to be displayed in the screen mode. D0: Specifies one screen number to be displayed. D1: Specifies two screen numbers to be displayed in layers. D2: Specifies three screen numbers to be displayed in layers.	Set in "Screen Switching". The assignment is as follows: D0 → Base Screen D1 → Overlap Window 1 D2 → Overlap Window 2
D3 D4 D5	The screen number in the table is stored. D3: The screen number currently displayed is stored. D4: The screen number of the second screen is stored when more than one screen is displayed in layers. D5: The screen number of the third screen is stored when three screens are displayed in layers.	Control with "Write Device" of "System Information". The assignment is as follows: D3 → Word device of Write Device No. +2 D4 → Word device of Write Device No. +3 D5 → Not supported. Confirm using the device assigned to "Overlap Window 2" of "Screen Switching Device".
D6	Specifies the file No. of data file for reading and writing	Not supported.
D7	Parts ID of which input is to be completed	Control with "Write Device" of "System Information" (Word device of Write Device No. +4).

2 Setting screen

Screen Switching



System Information



4.6 Entry Code [View/Project]

4.6.1 Conversion summary

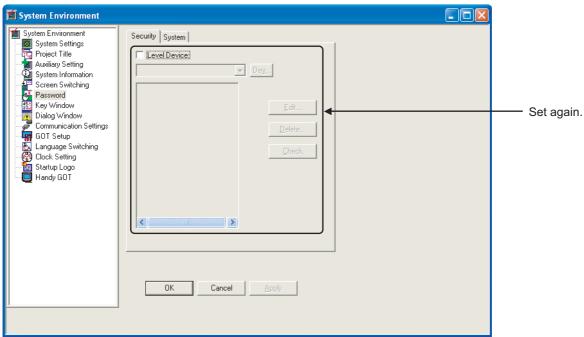
"Entry code" of "System Settings" is converted as shown below.

FX-PCS-DU/WIN (GOT-F900)			GT Designer2 (GT11)	
	Transfer	→	Reflected to "System Environment"-"Password"-"System".	
Entry Code	Screen Protect		Resetting is required in "System Environment"-"Password"-"Security".	
	Display entry code input error →		Not supported.	

4.6.2 Resettings after conversion

After conversion, reset with "Password" in "System Environment" of "Common".

Password



4.7 Setup Data [View/Project]

4.7.1 Conversion summary

"Setup Data" of "System Settings" is converted as shown below.

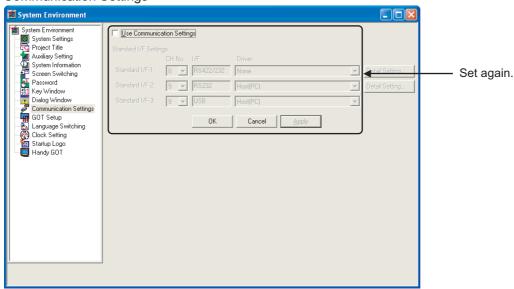
	FX-PCS-DU/WIN (GOT-F900)			GT Designer2 (GT11)
	Opening Screen Time		\rightarrow	Reflected to "System Environment"-"GOT Setup".
	Backlight Off Time Buzzer			Reflected to "System Environment"-"GOT Setup" as follows. <when (min)="" 0="" 60="" is="" setting="" the="" time="" to=""> Save Screen Time: 0 to 60 (Min) Screen Save Backlight: OFF <when (min)="" 61="" 99="" is="" setting="" the="" time="" to=""> Save Screen Time: 60 (Min) Screen Save Backlight: OFF Reflected to "System Environment"-"GOT Setup" as follows. ON → Short</when></when>
Setup Data	Connection	Port Type PLC Station No	→ →	OFF → None Reset in "System Environment"-"Communication Settings".
		GOT Station No	<i>,</i>	
	When touch input detected do not change to input	Checked/Not checked	→	
		Use GripSwitch	→	Not supported.
		Pressed Writing	→	
		Switch OFF operation	\rightarrow	
	Handy GOT Setting LED operation		→	Reflected to "System Environment"-"Handy GOT" as follows. Depend on GripSwitch → Depend on Bit Device condition Depend on Bit Device → Depend on Bit Device condition Always OFF → Always OFF

4.7.2 Confirmation after conversion

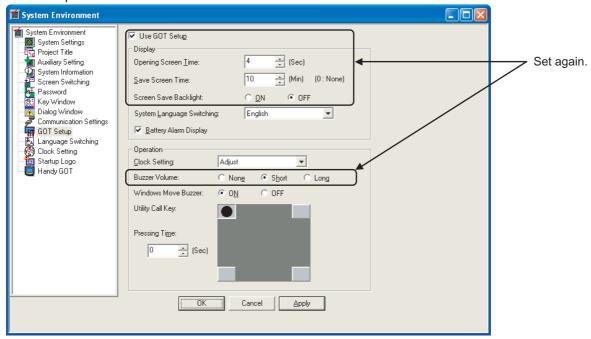
After conversion, reset the setting items related to the connection with "Communication Settings" in "System Environment" of "Common".

In addition, confirm the setting after conversion in "GOT Setup" and "Handy GOT" of "System Environment".

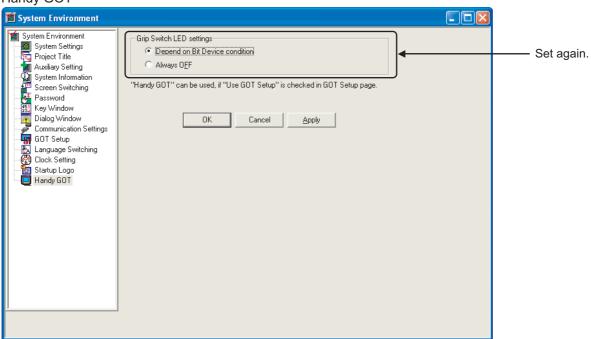
Communication Settings



GOT Setup



Handy GOT



4.8 Status Observation [View/Project]

4.8.1 Conversion summary

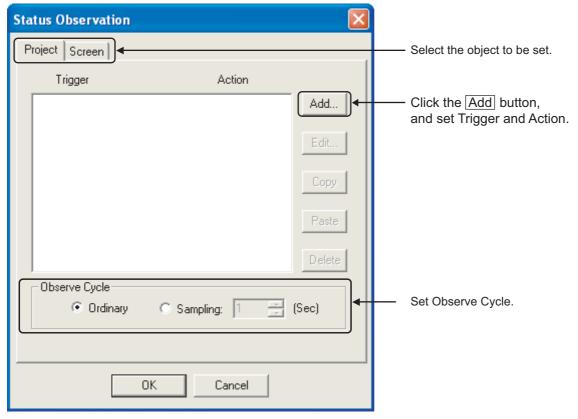
"Status Observation" of "System Settings" is converted as shown below.

FX-PCS-DU/WIN (GOT-F900)			GT Designer2 (GT11)
Status Observation	Set Object	→	Reset in "Common"-"Status Observation". (Tab selection at resetting)
	Condition watch cycle	→	Reset in "Common"-"Status Observation".

4.8.2 Resettings after conversion

After conversion, reset with "Status Observation" of "Common".

Status Observation



4.9 Image [Object]

4.9.1 Conversion summary

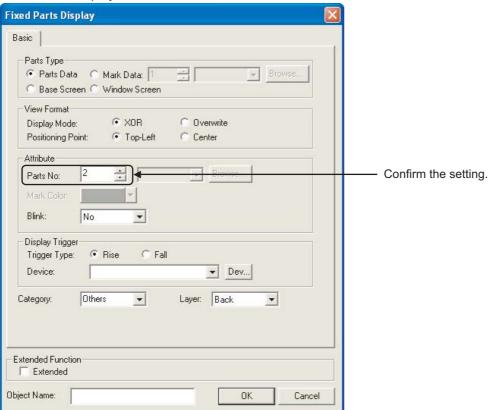
"Image" is converted as shown below.

FX-PCS-DU/WIN (GOT-F900)			F900)		GT Designer2 (GT11)
Image	Image	No.		→	"Fixed Parts Display "-"Basic"-"Parts Type" is set to "Parts Data".
				→	Reflected to "Fixed Parts Display"-"Basic"-"Attribute"- "Parts No" and "+1" is added.
		Position		→	Reflected to Propetysheet (X-Position, Y-Position).
	Library Image	Device set-	Word Device	→	Reflected to "Word Parts Display"-"Basic"-"Device".
			Displayed value	→	
			Data Size	→	
		Offset		→	Reflected to "Word Parts Display"-"Data Operation tab"-"Data Operation".
		Position		→	Reflected to X-Position, Y-Position of Propertysheet.

4.9.2 Confirmation after conversion

Confirm the settings after converting the data to GOT1000 Series.

Fixed Parts Display



4.10 Bar Graph [Graph]

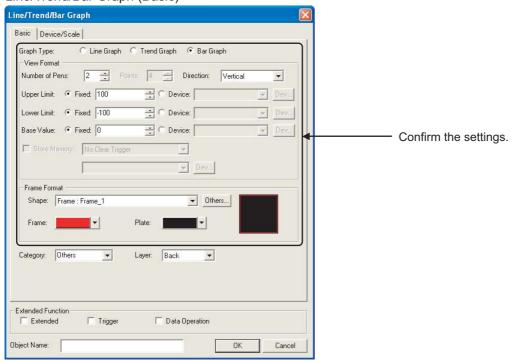
4.10.1 Conversion summary

"Bar Graph" is converted as shown below.

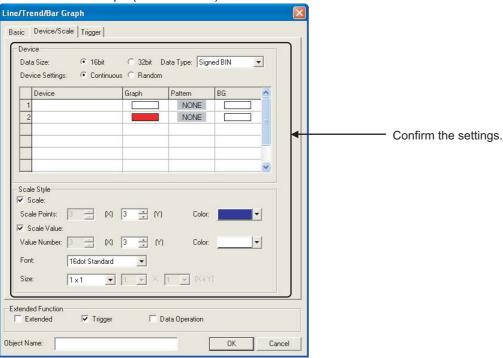
FX-PC	S-DU/WIN (GC)T-F900)		GT Designer2 (GT11)
		Word Device	→	Reflected to "Bar Graph"-"Device/Scale"-"Device"-"Device".
	Device Set-	Data Size	→	Reflected to "Bar Graph"-"Device/Scale"-"Device"-"Data Size".
	tings	Displayed value	→	Current/Set is distinguished according to the device.
	Minimum	Direct	→	Reflected to "Bar Graph"-"Basic tab"-"View Format"-"Lower limit"-"Fixed".
	Value	Indirect	→	Reflected to "Bar Graph"-"Basic tab"-"View Format"-"Lower limit"-"Device".
	Maximum	Direct	→	Reflected to "Bar Graph"-"Basic tab"-"View Format"-"Upper Limit"-"Fixed".
	Value	Indirect	→	Reflected to "Bar Graph"-"Basic tab"-"View Format"-"Upper Limit"-"Device".
		Right	→	
	Graph	Up	→	The directions are changed to vertically or horizontally in "Bar Graph"-"Basic tab"-"View
	Туре	Left	→	Format"-"Direction".
		Down	→	
Bar Graph	Scale Position	Left	→	
Баі Старії		Up	→	Not supported.
		Right	→	r Not supported.
		Down	→	
		Frame(Color)	→	Reflected to "Bar Graph"-"Basic tab"-"Frame Format"-"Frame".
		Bg	→	Reflected to "Bar Graph"-"Basic tab"-"Frame Format"-"Plate".
	Format	Graph	→	Reflected to "Bar Graph"-"Device/Scale"-"Device"-"Graph and Scale"-"Color".
	, o.m.ac	Frame Type(Shape)	→	Reflected to "Bar Graph"-"Basic tab"-"Frame Format"-"Frame Format".
		Ticks	→	Reflected to "Bar Graph"-"Device/Scale"-"Scale Style"-"Scale Points".
	Position	Х	→	Reflected to Propertysheet (X-Position, Y-Position).
	FUSILIUII	Υ	→	Relieuted to Fropertysheet (A-Position, 1-Position).
	Size	W	→	Not supported
	SIZE	Н	→	Not supported.

Confirm the settings after converting the data to GOT1000 Series.

Line/Trend/Bar Graph (Basic)



Line/Trend/Bar Graph (Device/Scale)



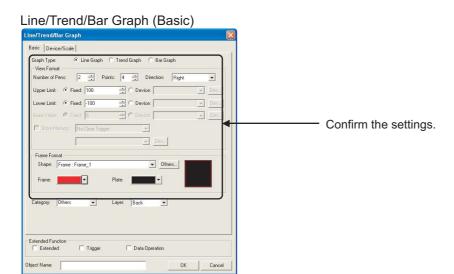
4.11 Trend Graph [Graph]

4.11.1 Conversion summary

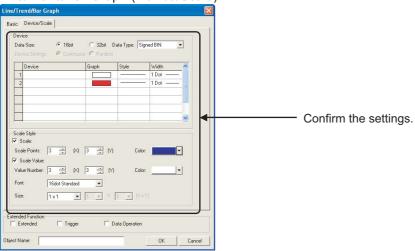
"Trend Graph" is converted as shown below.

FX-	PCS-DU/WIN (GC)T-F900)		GT Designer2 (GT11)	
	Word Device		→	Reflected to "Trend"-"Device/Scale"-"Device"-"Device".	
	Displayed	16 bits	→	Reflected to "Trend"-"Device/Scale"-"Device"-"Data Size".	
	value	32 bits	→	Reflected to Tieffu - Device/Scale - Device - Data Size .	
	Minimum	Direct	→	Reflected to "Trend"-"Basic tab"-"View Format"-"Lower limit"-"Fixed".	
	Value	Indirect	→	Reflected to "Trend"-"Basic tab"-"View Format"-"Lower limit"-"Device".	
	Maximum	Direct	→	Reflected to "Trend"-"Basic tab"-"View Format"-"Upper limit"-"Fixed".	
	Value	Indirect	→	Reflected to "Trend"-"Basic tab"-"View Format"-"Upper limit"-"Device".	
	Ticks Horizonta	1	→	Reflected to "Trend"-"Device/Scale"-"Scale Style"-"Scale"-"Scale Point (X)".	
	Ticks Vertical		→	Reflected to "Trend"-"Device/Scale"-"Scale Style"-"Scale"-"Scale Point (Y)".	
	Sampl. Cycle (S)		→	"Trend"-"Trigger"-"Trigger Type" is set to "Sampling" and converted to "x 100ms".	
	Bg			Reflected to "Trend"-"Basic tab"-"Frame Format"-"Plate".	
	Graph	Graph		Reflected to "Trend"-"Device/Scale"-"Scale Style"-"Color".	
	Direction	Right	→	Reflected to "Trend"-"Basic tab"-"View Format"-"Direction".	
Trend Graph		Left	→	Reflected to Trefly - Dasic tab - view Format - Direction .	
	Shown	Line Style	→	Reflected to "Trend"-"Device/Scale"-"Device".	
	Devices	Color	→	In addition, the set number is reflected to "Basic tab"-"View Format"-"Number of Pens".	
	Save Memory	Checked/	→		
	Erase Trigger	Not checked	→		
	Liase Higger	Device	→	Reflected to "Trend"-"Basic tab"-"View Format"-"Store Memory".	
	Condition	OFF→ON	→		
	Condition	ON→OFF	→		
	Frame	Color	→	Reflected to "Trend"-"Basic tab"-"Frame Format"-"Frame".	
	Frame	Shape	→	Reflected to "Trend"-"Basic tab"-"Frame Format"-"Shape".	
	Position	Х	→	Reflected to Propertysheet (X-Position, Y-Position).	
	r OsitiOH	Υ	→	renected to riopettysheet (A-rosition, 1-rosition).	
	Ci70	W	→	Not cupported	
	Size	Н	→	Not supported.	

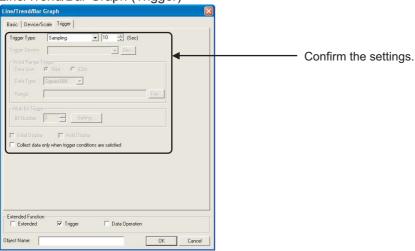
Confirm the settings after converting the data to GOT1000 Series.



Line/Trend/Bar Graph (Device/Scale)



Line/Trend/Bar Graph (Trigger)



4.12 Date [Object]

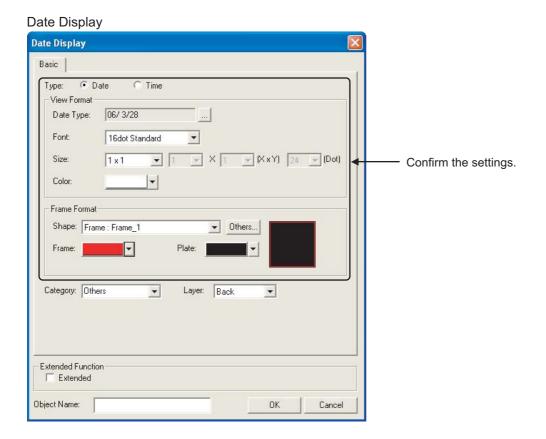
4.12.1 Conversion summary

"Date" is converted as shown below.

	FX-F	PCS-DU/WIN (GOT-F90	00)		GT Designer2 (GT11)		
	Format	Norr		→	Reflected to "Date"-"Basic tab"-"View Format"-"Date Type".		
	Tomat		Short	→	Nenected to Date - Dasic lab - View Format - Date Type .		
		Text (Color)		→	Reflected to "Date Display"-"Basic tab"-"View Format"-"Color".		
	Format	Frame (Color)		→	Reflected to "Date Display"-"Basic tab"-"Frame Format"-"Frame".		
	Settings	Frame Type (Shape)		→	Reflected to "Date Display"-"Basic tab"-"Frame Format"-"Shape".		
Date		Bg Transparent	Checked/ Not checked	→	Not supported.		
	Use 8 × 6 dot font Checked/ Not checked			→	Reflected to "Date Display"-"Basic tab"-"View Format"-"Font".		
	Position	Х		→	Reflected to Propertysheet (X-Position, Y-Position).		
	FOSITION	Y		→	Nenected to Property sheet (X-Position, 1-Position).		
	Character	W		→	Reflected to "Date Display"-"Basic tab"-"View Format"-"Size".		
	Size H			→	Treffected to Date Display - Dasic tab - View I Offiat - Size .		

4.12.2 Confirmation after conversion

Confirm the settings after converting the data to GOT1000 Series.



4.13 Time [Object]

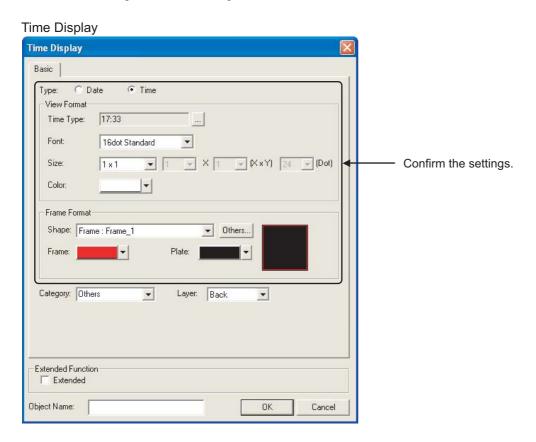
4.13.1 Conversion summary

"Time" is converted as shown below.

	FX-	PCS-DU/WIN (GOT-F90	0)		GT Designer2 (GT11)	
	Format	Format			Reflected to "Time Display"-"Basic tab"-"View Format"-"Time	
	Tomat		Short	→	Type".	
		Text (Color)		→	Reflected to "Time Display"-"Basic tab"-"View Format"-"Color".	
	Format	Frame (Color)		→	Reflected to "Time Display"-"Basic tab"-"Frame Format"-"Frame".	
	Settings	Frame Type (Shape)			Reflected to "Date Display"-"Basic tab"-"Frame Format"-"Shape".	
Time		Bg Transparent	Checked/ Not checked	→	Not supported.	
	Use 8 × 6 dot font Checked/ Not checked			→	Reflected to "Time Display"-"Basic tab"-"View Format"-"Font".	
	Position	Х		→	Reflected to Propertysheet (X-Position, Y-Position).	
	1 03111011	Υ	Y		reflected to Propertysheet (X-1 ostilon, 1-1 ostilon).	
	Character	W			Reflected to "Time Display"-"Basic tab"-"View Format"-"Size".	
	Size	Н			Treflected to Time Display - Dasic lab - View Format - Size .	

4.13.2 Confirmation after conversion

Confirm the settings after converting the data to GOT1000 Series.



4.14 Line [Object]

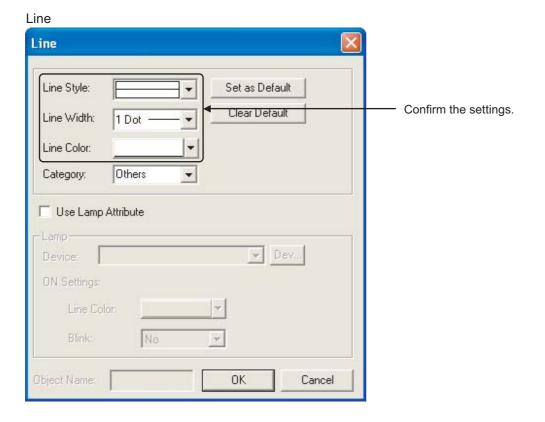
4.14.1 Conversion summary

"Line" is converted as shown below.

	FX-PCS-DU/WIN (GOT-F900)		GT Designer2 (GT11)
	Туре		→	Reflected to "Line" - "Line Width".
	Line (Color)			Reflected to "Line" - "Line Color".
Line	Start Position	X	→	
Line		Y	→	Although there is no setting, the size is retained after conversion.
	End Position	Х	→	Authoright there is no setting, the size is retained after conversion.
	Life i Osition	Y	→	

4.14.2 Confirmation after conversion

Confirm the settings after converting the data to GOT1000 Series.



MEMO

5. PROJECT DATA COMPATIBILITY TABLE

The following table lists compatibility with GOT1000 Series and compatible versions of GT Designer2 based on the functions of GOT-F900 Series.

Refer to the concerning manual listed in Section 1.3 for details regarding the functions of GOT1000 Series. Furthermore, this compatibility table is current as of March 2006.

5.1 Common

O : Compatible $\,\Delta\,$: Some functions are not supported. $\,\times\,$: No applicable functions

	Function Name of GOT-F900 Series	Description of GOT-F900 Series Functions	GT11	GT15	GT Soft- GOT 1000	Compatible Versions of GT Designer2	Remarks	Refer- ence
	System Setting	GOT Type, PLC Type, Color Setting	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.1
	Project Title	Project Title, Project ID, Detailed Explanation, Author setting	0	0	0	2.32J	-	-
	Auxiliary Setting	Auxiliary Setting Auxiliary Setting		Δ	Δ	2.32J	Some functions are not supported.	6.2
	System Information	Read Device, Current Recipe No, Write Device	0	0	0	2.32J	The conversion destinations for some settings are changed.	6.3
ironment	Screen Switching	Base Screen, Overlap Window1, Overlap Window2, Uninitialize switching screen device	Δ	Δ	Δ	2.32J	Some functions are not	6.4
System Environment	Password	Level Device, Display Password Input Error, Data Transmission/ Utility	Δ	Δ	Δ	2.32J	supported.	6.5
Ø	Key Window	Key Window Settings	0	0	0	2.32J	-	-
	GOT Setup	Opening Screen Time, Backlight Off Time, Connection, Buzzer	Δ	Δ	Δ	2.32J	Some functions are not	6.6
	Language	System language, Character Set, Date Format	Δ	Δ	Δ	2.32J	supported.	6.7
	Menu Key	System Screen Overlay Touch Position Settings	0	0	0	2.32J	The conversion destinations for some settings are changed.	6.8
	Handy GOT Settings	Grip Switch, ON → OFF behavior of the Momentary Switch, Grip Switch LED	Δ	×	×	2.32J	Some functions are not supported.	6.9
	Serial Port	Speed, Handshaking, Parity, Data Bit	×	×	×	-	Not supported.	-
Hard	I Сору	Hard Copy Function Settings	×	Δ	Δ	2.32J	Some functions are not supported.	6.10
Ope	ration Panel	Operation Panel Function Settings	×	×	×	2.32J	Not supported.	-
Bar (Code	Bar Code Function Settings	0	0	×	2.32J	Not supported by SoftGOT1000.	-

Function Name of GOT-F900 Series	Description of GOT-F900 Series Functions	GT11	GT15	GT Soft- GOT 1000	Compatible Versions of GT Designer2	Remarks	Refer- ence
Status Observation	Project/Screen Unit Status Observation Settings	0	0	0	2.32J	The contents of some settings are changed.	-
Time Action	Time Action Function Settings	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.11
Sampling	Sampling Function Settings	×	×	×	-	Not supported.	-
Alarm History	Alarm History Settings Common to the Projects (Alarm History Common Settings)	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.12
Floating Alarm	Floating Alarm Display Function Settings	×	Δ	Δ	2.32J	зарронеа.	6.13
Recipe	Recipe Function Settings	0	0	0	2.32J		
Parts	Parts Reading, Registering, and Deleting setting	0	0	0	2.32J	-	_
Comment	Comment Settings	0	0	0	2.32J		
Gaiji	Gaiji Settings	×	×	×	-	Not supported.	

5.2 Object

O : Compatible, $\, \triangle \,$: Some functions are not supported. $\, \times \,$: No applicable functions

	nction Name of IT-F900 Series	Description of GOT-F900 Series Functions	GT11	GT15	GT Soft- GOT 1000	Compatible Versions of GT Designer2	Remarks	Refer- ence
	Bit Switch	Bit Operating Switch Settings	0	0	0	2.32J	Changed to "ON Preference" on the option page when "Simultaneous Press" is checked.	-
	Data Set Swtich	Word Operating Switch Settings	0	0	0	2.32J	Changed to "Delay No" on the option page when "Auto Repeat" is checked.	-
	Special Function Switch	Special Function (list editor) Switch Settings	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.14
	Go to Screen Switch	Go to Screen Switch Settings	0	0	0	2.32J	-	-
Switch	Data Change Switch	Data Change Switch Settings	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.15
	Recipe Transfer Switch	Recipe Transfer Switch Settings	×	×	×	-	Not supported.	6.16
	Key Code Switch	Key Code Switch Settings	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.17
	Multi Action Switch	Multi Action Switch Settings	0	0	0	2.32J	Changed to "ON Preference" on the option page when "Simultaneous Press" is checked. Changed to "Delay No" on the option page when "Auto Repeat" is checked.	-
	Bit lamp	Bit Device Switching Lamp Display Function Settings	0	0	0	2.32J	"Font" is changed to 6×8 dots when "Use 6×8 dot font" is checked.	-
Lamp	Bit lamp Area	Bit lamp Area Settings	×	×	×	-		-
	Screen lamp	Screen lamp Function Settings	×	×	×	-	Not supported.	-
	External lamp	External lamp Function Settings	×	×	×	-		-
Numerica	ıl Display	Numerical Display Function Settings	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.18
Ascii Display		Ascii Display Function Settings	0	0	0	2.32J	"Font" is changed to 6×8 dots when "Use 6×8 dot font" is checked.	-
Numerica	ıl Input	Numerical Input Function Settings	Δ	Δ	Δ	2.32J	Some functions are not	6.19
Ascii Inpu	ut	Ascii Input Function Settings	Δ	Δ	Δ	2.32J	supported.	6.20
Date Disp	blay	Date Display Function Settings	0	0	0	2.32J	"Font" is changed to 6×8	-
Time Disp	olay	Time Display Function Settings	0	0	0	2.32J	dots when "Use 6 × 8 dot font" is checked.	-

	nction Name of DT-F900 Series	Description of GOT-F900 Series Functions	GT11	GT15	GT Soft- GOT 1000	Compatible Versions of GT Designer2	Remarks	Refer- ence
Comment	Bit Comment	Bit Device Switching Comment Display Function Settings		Δ	Δ	2.32J		6.21
Com	Word Comment	Word Device Switching Comment Display Function Settings	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.22
Alarm	Alarm History	Alarm History Function Settings	Δ	Δ	Δ	2.32J		6.23
₹	Alarm list	Alarm list Function Settings	Δ	Δ	Δ	2.32J		6.24
	Bit Parts	Bit Device Switching Parts Display Function Settings	0	0	0	2.32J	-	-
Parts	Word Parts	Word Device Switching Parts Display Function Settings	0	0	0	2.32J	Data computing expression is changed to offset +\$\$.	-
	Fixed Parts	Parts Display Function Settings Using Fixed Parts	0	0	0	2.32J		-
Panelme	ter	Panelmeter Display Function Settings	0	0	0	2.32J	The conversion destinations for some settings are changed.	6.25
	Line Graph	Line Graph Function Settings	0	0	0	2.32J	-	-
	Trend Graph	Trend Graph Function Settings	0	0	0	2.32J	The conversion destinations for some settings are changed.	-
Graph	Bar Graph	Bar Graph Function Settings	Δ	Δ	Δ	2.32J	Some functions are not supported.	6.26
Ō	Statistics Bar Graph	Statistics Bar Graph Function Settings	Δ	Δ	Δ	2.32J	Some settings are	6.27
	Statistics Pie Graph	Statistics Pie Graph Function Settings	Δ	Δ	Δ	2.32J	changed.	-
	Circle Graph	Circle Graph Function Settings	×	×	×	-		-
Keyboard	d	Keyboard Function Settings	×	×	×	-	Not supported.	6.28
Buzzer		Buzzer Function Settings	×	×	×	-		6.29
Set Overlay Screen Fu Settings		Set Overlay Screen Function Settings	0	0	0	2.32J	_	-
Key Wind	dow Position	Key Window Display Position Settings	0	0	0	2.32J	_	-

5.3 **Figure**

O : Compatible, $\, \triangle \,$: Some functions are not supported. $\, \times \,$: No applicable functions

Function Name of GOT-F900 Series	Description of GOT-F900 Series Functions	GT11	GT15	GT Soft GOT 1000	Compatible Versions of GT Designer2	Remarks	Refer- ence
Text	Text Settings	0	0	0	2.32J	"Font" is changed to 6×8 dots when "Use 6×8 dot font" is checked.	-
Line	Line drawing	0	0	0	2.32J		
Rectangle	Unfilled rectangle drawing	0	0	0	2.32J		
Rectangle (Filled)	Filled rectangle drawing	0	0	0	2.32J		
Circle	Unfilled circle drawing	0	0	0	2.32J	_	_
Circle (Filled)	Filled circle drawing	0	0	0	2.32J		
Import Image	Pasting Bit map data (*.bmp) to the screen being edited	0	0	0	2.32J		
Import DXF	Pasting DXF data (*.dxf) to the screen being edited	0	0	0	2.32J		

MEMO

6. CONFIRMATION AND SETTINGS AFTER CONVERSION

This chapter describes the confirmation and setting methods for the functions, which, in the compatibility table in Chapter 3, are not fully supported by GOT1000 Series and whose setting value or setting destination is changed after conversion.

6.1 System Settings [Common]

6.1.1 Conversion summary

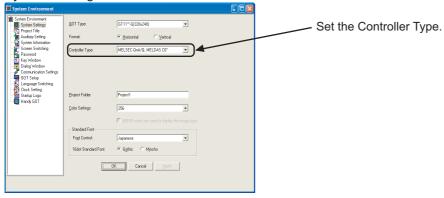
The System Settings are converted according to the following.

		GOT-F900 Series		GT11, 15 Series	SoftGOT1000	
		MELSEC-QnA/Q	→	MELSEC-QnA/Q, MELDAS C6*		
		MELSEC-Q (Multi)	→	MELSEC-Q (Multi)/Q Motion	MELSEC-Q (Multi)	
		MELSEC-A	→	MELSEC-A		
		MELSEC-FX	→	MELSEC-FX		
		OMRON SYSMAC	→	OMRON SYSMAC		
		YASKAWA CP9200SH/MP900	→	YASKAWA CP9200SH/MP900		
	Type	Computer		Computer		
Settings	()	AB SLC500		AB SLC500		
Sett	P.	AB MicroLogix1000/1200/1500		AB MicroLogix1000/1200/1500		
System		SEIMENS S7-300 →		SEIMENS S7-300/400	MELSEC-QnA/Q, MELDAS C6*	
Sys		SEIMENS S7-200 → SEIMENS S7-200		SEIMENS S7-200	WIELSEC-QIIA/Q, WIELDAS CO	
		FX(2N)-10GM/20GM	→	MELSEC-QnA/Q, MELDAS C6*		
		FREQROL	→	FREQROL500/700		
		MATSUSHITA MEWNET FP	→	MATSUSHITA MEWNET FP		
		FUJI N → MELSEC-QnA/Q, MELDAS C6*		MELSEC-QnA/Q, MELDAS C6*		
	r gs	256 colors, 8 colors	→	256 colors		
	Color Settings	2 colors (monochrome)		GT11: Monochrome 16-tone, GT15: 256 colors	256 colors	

6.1.2 Resettings after conversion

After converting the data to GOT1000 Series, set the Controller Type in the System Settings again.

System Settings



6.2 Auxiliary Setting [Common]

6.2.1 Conversion summary

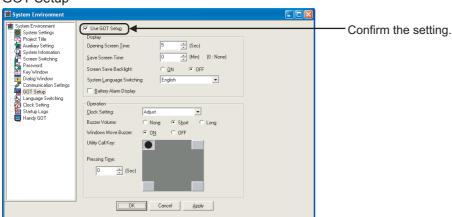
The Auxiliary Setting is converted according to the following.

	GOT-F900	Series		GT11 Series	GT15 Series, SoftGOT1000	
	Action when switching	Don't display cursor and key window Display cursor only				
	screen					
		Display cursor and key window		The settings are retained.		
	When touch input is detected, open key window at the same time		→			
	Use Serial Port, Setup language, Menu Key	L Checked/Not checked		Reflected to Checked/Not checked to enable the setup of "GOT Setup".		
Aundiliam		Full (Vertical)		Reflected to the System		
Auxiliary Setting	Format	Full (Horizontal)		Settings format.		
Coung		Divided (Left)	→			
		Divided (Right)	→			
		Divided (Both)	→			
	Sub screen color		→			
		Keyboard	→		Not supported.	
		Alarm History	→	Not supported.		
	Sub screen contents	Alarm List	→			
		Alarm Frequency				
		Custom	→			
	Display Key window onto sub screen area Custom Checked/Not checked		→			

6.2.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the GOT Setup.





6.3 System Information [Common]

6.3.1 Conversion summary

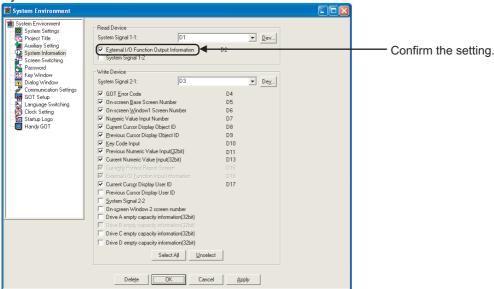
The System Information is converted according to the following.

	GOT-F900 Series		GOT1000 Series	
	Read Device Device Value		→	The settings are retained.
System Information	Current Recipe No.	Checked/ Not checked	→	Reflected to the external input and output function/output information.
	Write Device		→	The settings are retained.

6.3.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the System Information.





6.4 Screen Switching [Common]

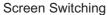
6.4.1 Conversion summary

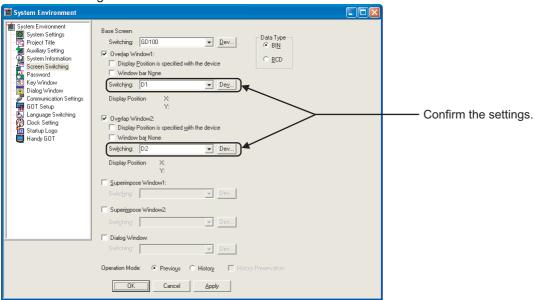
The Screen Switching is converted according to the following.

	GOT-F900 Series		GOT1000 Series	
•	Base Screen	Device Value	→	Retained in Base Screen Switching.
	Overlap Window1	Checked/ Not checked	→	The setting is retained.
Screen		Device Value	→	Retained in Switching.
Switching	Overlap Window2	Checked/ Not checked	→	The setting is retained.
		Device Value	→	Retained in Switching.
	Uninitialize switching screen device	Checked/ Not checked	→	Not supported.

6.4.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the settings in the Screen Switching.





6.5 Password [Common]

6.5.1 Conversion summary

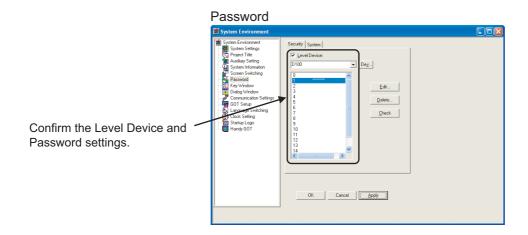
The Password is converted according to the following.

GOT1000 Series delete the password settings when the password is set without setting the Level Device. In addition, GOT1000 Series do not have the [Display password input error] setting and always display a password input error.

	G		GOT1000 Series			
		Level Device	Checked/ Not checked	→	_	
	Security		Device Value	→	The settings are retained.	
Password		Level	1 to 15	→		
i assword		Display password input error	Checked/ Not checked	→	Not supported.	
	System	Data Transmission/Utility	Password	→	Retained only when the Level Devices are set.	

6.5.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the settings in the Password.



6.6 GOT Setup [Common]

6.6.1 Conversion summary

The GOT Setup is converted according to the following.

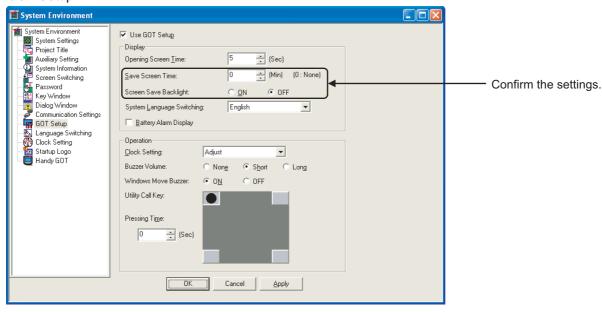
The Backlight Off Time is converted to the Save Screen Time, and 61 to 99 (Min) are set to 60 (Min).

	GOT-F900 Series			GT11, 15 Series	SoftGOT1000	
	Opening Screen Time 0 to 60 (Sec)		→	The setting is retained.	The setting is retained.	
		0 to 60 (Min)		Save Screen Time: 0 to 60 (Min)		
	Backlight Off Time	o to oo (Miii)	→	Screen Save Backlight: OFF	Not supported.	
	Buoking it Cir Time	61 to 99 (Min)	→	Save Screen Time: 60 (Min)	Two supported.	
		01 to 00 (14111)		Screen Save Backlight: OFF		
Setup	Buzzer	ON	→	Buzzer Volume: Short	Buzzer Volume: Short	
Se	Buzzoi	OFF	\rightarrow	Buzzer Volume: None	Buzzer Volume: None	
GOT		Port	→			
	Connection	Туре	→			
	Connection	Station No.	→	Not supported.	Not supported.	
		GOT Station No.	→			
	When touch input detected do not	Checked/				
	change to input	Not checked →				

6.6.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the settings in the GOT Setup.

GOT Setup



6.7 Language [Common]

6.7.1 Conversion summary

The Language is converted according to the following.

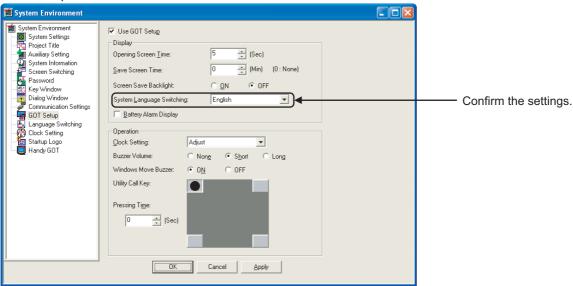
The Language is converted to the GOT Setup of GOT1000 Series.

GOT-F900 Series				GOT1000 Series
		English	→	The setting is retained in the GOT Setup.
	System Language	Japanese	→	The setting is retained in the GOT Getup.
		Chinese (Simplified)		Set to the Japanese setting in the GOT Setup.
		Japanese	→	
Language		Chinese (Simplified) Chinese (Traditional)		
Language	Character Set			
		West Europe		Not supported.
		Korea	→	
	Date Format	Europe		
	Date i offilat	USA	→	

6.7.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the GOT Setup.

GOT Setup



6.8 Menu Key [Common]

6.8.1 Conversion summary

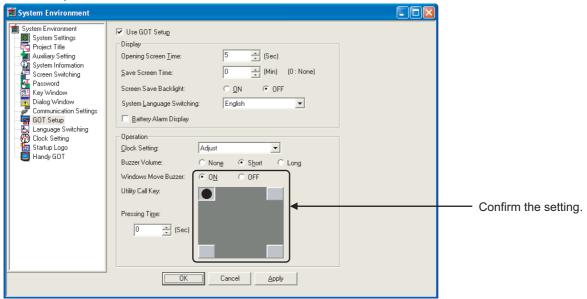
The Menu Key is converted according to the following.

GOT-F900 Series		GT11, 15 Series	SoftGOT1000		
Menu Key	→	Reflected to the Utility Call Key in the GOT Setup.	Reflected to the Utility Call Key in the GOT Setup when only one conversion source is set before conversion.		

6.8.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the GOT Setup.

GOT Setup



6.9 Handy GOT [Common]

6.9.1 Conversion summary

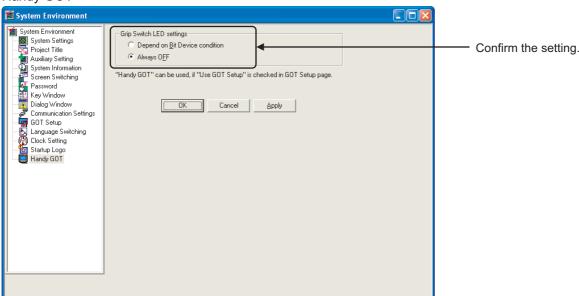
The Handy GOT is converted according to the following. The Handy GOT is applicable to only F94* and GT11 Series.

		GT11 Series		
		Enable	→	
	Grip Switch	Disable Write condition of the Grip Switch to the PLC.		Not supported.
	ON → OFF behaviors	Depend on Touch Switch		
Handy GOT	of the Momentary Switch	Depend on Grip Switch		
	Grip Switch LED Settings	Depend on Grip Switch		Depend on Bit Device condition
		Depend on Grip Bit Device condition	→	Depend on Bit Device condition
		Always OFF	→	The setting is retained.

6.9.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the Handy GOT.

Handy GOT



6.10 Hard Copy [Common]

6.10.1 Conversion summary

The Hard Copy is converted according to the following.

GT11 Series do not support the Hard Copy function.

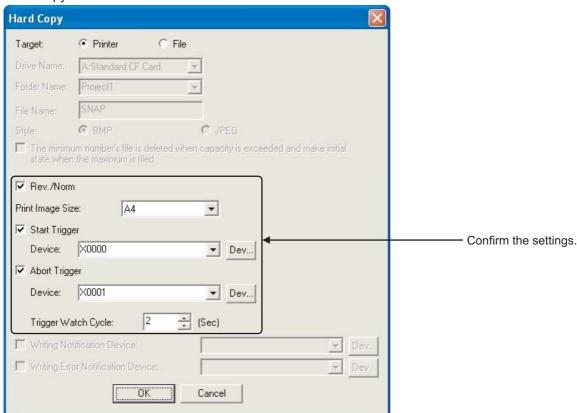
When converting the data to GT15 Series or SoftGOT1000, the target is set to "Printer" if the Hard Copy is set.

	GOT-F900 Series		GT15Series, SoftGOT1000		
	Rev/Norm	Rev/Norm Checked/Not checked		The setting is retained.	
		Checked/Not checked	→		
	Change Page	1 to 4 (after the screen)	→	Not supported.	
Hard Copy	Start Trigger	Checked/Not checked	→		
	Otan mgger	Device	→		
	Abort Trigger	Checked/Not checked	→	The settings are retained.	
	Abort Higger	Device	→		
	Trigger Watch Cycle	2 to 60 (Sec)	→		

6.10.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the settings in the Hard Copy.

Hard Copy



6.11 Time Action [Common]

6.11.1 Conversion summary

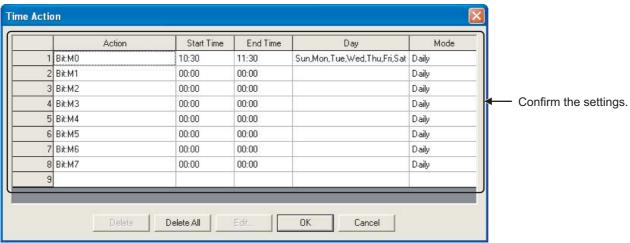
The Time Action is converted according to the following. GOT1000 Series do not support "Second" of the Start.

	GOT-		GOT1000 Series			
	Time Action			1 to 8	→	
	Common Settings		Head Bit Device	Device	→	
	Individual Settings	Weekdays Sun. to Sat.		Checked/ Not checked	→	The settings are retained.
Time Action			Hr	0 to 23	→	
		Start Time	Min	0 to 59	→	
			Sec	0 to 59	→	Not supported.
			Hr	0 to 23	→	The settings are retained.
		End Time	Min	0 to 59	→	The settings are retained.
			Sec	0 to 59	→	Not supported.

6.11.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the settings in the Time Action.

Time Action



6.12 Alarm History [Common]

6.12.1 Conversion summary

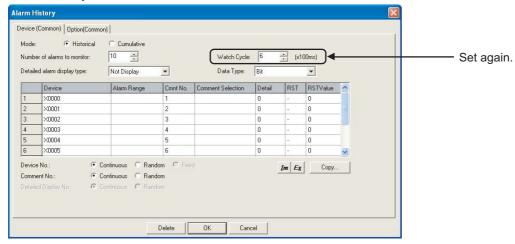
The Alarm History is converted according to the following. For the Watch Cycle, "3 to 5" is converted to "6".

		GOT-F900 Series		GOT1000 Series			
		Mode	Historical	→			
		Wiode	Cumulative	→	The settings are retained.		
		Number of alarms to monitor	1 to 256	→	The county are rotation.		
		Watch Cycle	3 to 5	→	6		
		Water Cycle	6 to 800	→	6 to 800		
		D . 11 . 1	Not Display	→			
		Detailed alarm display type	Comment Window	→			
	Device	туре	Base Screen	→			
	(Common)	Device	1	→			
		Cmnt No.		→	The settings are retained.		
		Comment Selection		→			
Alarm History		Detail		→			
,,		Print		→			
		Ack		→			
		Reset	YES		RST ON		
		Neset	NO	→	RST -		
		Detailed Display No.	Continuous, Random	→			
		Number of Alarms	Checked/Not checked	→			
		Occurred	Device	→	The settings are retained.		
		History Clear	Checked/Not checked	→			
	Option	Tilstory Clear	Device				
	(Common)	When no of alarm occurrences exceed 1000, delete oldest alarm occurrences	Checked/Not checked	→	When number of alarm occurrences exceeds set value, delete oldest alarm occurrences.		

6.12.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the Alarm History.

Alarm History



6.13 Floating Alarm [Common]

6.13.1 Conversion summary

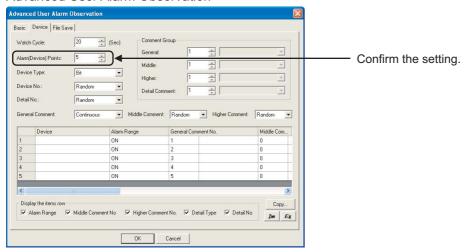
The Floating Alarm is converted according to the following. GT11 Series do not support the Floating Alarm.

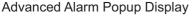
	GOT-F900 Series			GT15Series, SoftGOT1000
	Device Points	1 to 256	→	Reflected to the Advanced User Alarm Observation-Device-Alarm (Device) Points.
		Тор	-	
	Display Location	Center	-	The Screen Property-Auxiliary-Display Location is set to "Bottom".
		Bottom	→	
		Ticker	→	
Floating Alarm	Report Method	Overlapped Window	→	Not supported.
	Device		-	Reflected to the Advanced User Alarm Observation-Device-Device.
	Cmnt No.		→	Reflected to the Advanced User Alarm Observation-Device-General Comment.
	Comment		→	Reflected to the Advanced User Alarm Observation-Device-General Comment.
	Size	Х	→	Reflected to the Advanced Alarm-Popup Display-Text-Size.
	Oize	Υ	→	Thereocod to the Advanced Alaims opup Display-Text-Oize.

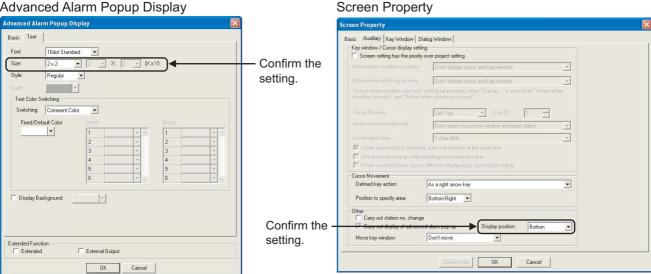
6.13.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the settings in the Advanced User Alarm Observation and the Advanced Alarm Popup Display.

Advanced User Alarm Observation







6.14 Special Function Switch [Object]

6.14.1 Conversion summary

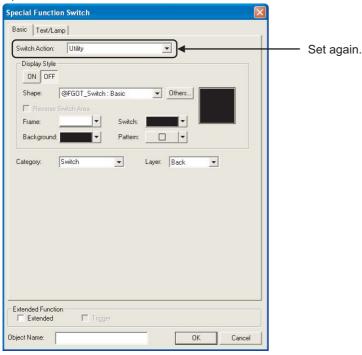
The Special Function Switch is converted according to the following. After converting to GOT1000 Series, the Switch Action is set to the Utility.

	GOT-I		GOT1000 Series		
			Password	→	
		Switch Action	Change Brightness	→	Converted to "Utility".
	Basic	Switch Action	Clock Setting	→	Converted to Othicy.
	Dasic		List Editor	→	
		Display Style		→	
		Category			The settings are retained.
Special Function	Text/Lamp			→	
Switch	iext/Lamp	Lamp			Not supported.
		Simultaneous Press	Checked/		Set to "ON Preference" on the
		Cimulaneous i ress	Not checked	→	Extended tab.
			Ordinary	→	
	Trigger	Trigger Type	ON	→	The settings are retained.
			OFF	→	
		Auto Repeat	Checked/		Set to "Delay No" on the
		Auto Repeat	Not checked	→	Extended tab.

6.14.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the Special Function Switch dialog.





6.15 Data Change Switch [Object]

6.15.1 Conversion summary

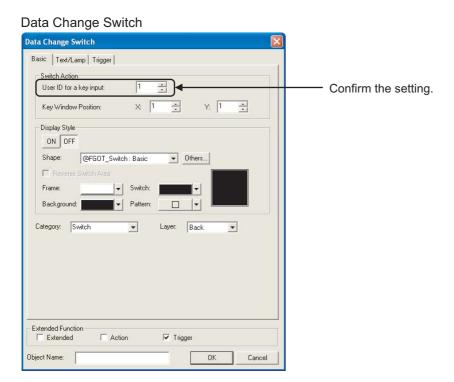
The Data Change Switch is converted according to the following.

After converting the data to GOT1000 Series, the User ID is set to the User ID for a key input.

	GOT	GOT1000 Series			
Data Change Switch	Basic	Switch Action	User ID	→	User ID for a key input
			Keyboard Type	→	Not supported.
			X	→	
			Υ	→	
		Display Style		→	The settings are retained.
		Category		→	
	Text/Lamp	Text		→	
		Lamp			1
	Trigger	Simultaneous Press	Checked/Not checked	→	Set to "ON Preference" on the
					Extended tab.
		Trigger Type	Ordinary	→	The settings are retained.
			ON	→	
			OFF	→	
		Auto Repeat	Checked/Not checked	→	Set to "Delay No" on the Extended
		Auto Ropeat		→	tab.

6.15.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the Data Change Switch dialog.



6.16 Recipe Transfer Switch [Object]

6.16.1 Alternative method summary

- (1) Deletes recipe transfer switch when converting to GOT1000 Series. Reestablish the bit switch configuring the recipe transfer trigger device (write, read) for each recipe name. Configure the same operating conditions to the aforementioned bit switches if the operating conditions are for GOT-F900 Series.
- (2) The settings of the read trigger device will be unavailable. After converting to GOT1000 Series, select the read trigger device. Refer to the following regarding the details of reconfiguring the read trigger device settings.

Section 4.3 Recipe

6.16.2 GT Designer2 configuration screen

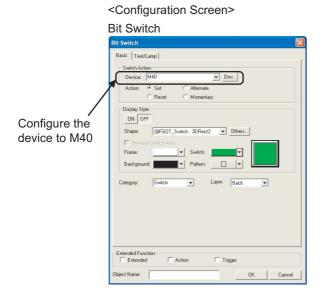
The following displays the recipe setting screen of GOT-F900 Series. (Ex.) Write Trigger Device: M40; Read Trigger Device: M41

Recipe Attribute Recipe Name: Device Points: 8 Signed BIN16 Write Trigger: M40 No. Start Device Value 1 0 0 2 0 0 3 0 0 4 0 0 5 0 0 6 0 0 7 0 0 8 0 0 7 0 0 8 0 0 Concel

6.16.3 Resettings after conversion

(1) Reestablish the bit switch configuring the write trigger device.

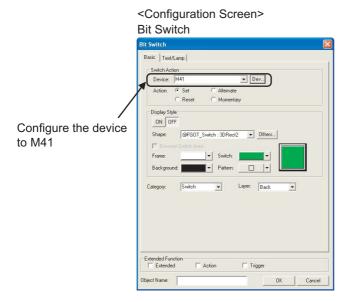
(Ex.) Bit switch configuring the write trigger device to M40



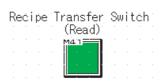
<Design Screen Example>



- (2) Reestablish the bit switch configuring the read trigger device.
 - (Ex.) Bit switch configuring the read trigger device to M41



<Design Screen Example>



6.17 Key Code Switch [Object]

6.17.1 Conversion summary

The Key Code Switch is converted according to the following.

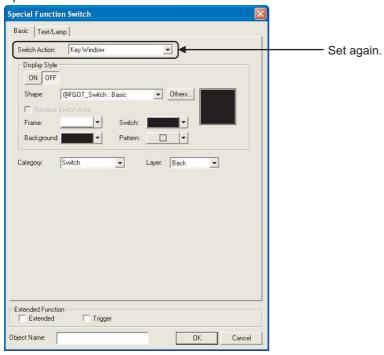
GOT-F900 Series				GOT11 Series	GT15Series, SoftGOT1000		
			FF02	→	The Special Function	Switch-Basic tab-Switch Action is set to "Key Window".	
		Key Code	FF11	→	The Special Function Switch-Basic tab-Switch Action is set to "System Monitor".		
			FF12	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Intelligent Module Monitor".	
			FF13	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Ladder Monitor".	
			FF14	→	The Special Function Switch-Basic tab-Switch Action is set to "Utility".		
			FF16	→	The Special Function Switch-Basic tab-Switch Action is set to "Test Window".		
			FF17	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Start Hard Copy".	
			FF18	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Abort Hard Copy".	
			FF1A	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Network Monitor".	
			FF1C	→	The Special Function Switch-Basic tab-Switch Action is set to "A List Editor".		
	Basic		FF1D	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Q Motion Monitor".	
/itch			FF1F	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Servo Amplifier Monitor".	
			FF64	→	The Special Function Switch-Basic tab-Switch Action is set to "Clock Setting".		
e Sv			FF65	→	The Special Function Switch-Basic tab-Switch Action is set to "Clean Disable Screen".		
Key Code Switch			FF68	→	The Special Function Switch-Basic tab-Switch Action is set to "Password".		
Key			FF69	→	The Special Function Switch-Basic tab-Switch Action is set to "Preservation Function".		
			FF6A	→	The Special Function Switch-Basic tab-Switch Action is set to "Change Brightness".		
			FF6B	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Advanced Recipe".	
			FF6D	→	The Special Function Switch-Basic tab-Switch Action is set to "Self Check".		
			FF6E	→	The Special Function Switch-Basic tab-Switch Action is set to "Communication Settings".		
			FF6F	→	The Special Function Switch-Basic tab-Switch Action is set to "Setup".		
			FF70	†	The Special Function Switch-Basic tab-Switch Action is set to "Data Maintenance".		
			FF71	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "CNC Monitor".	
			FF74	→	The Special Function Switch-Basic tab-Switch Action is set to "FX List Editor".		
			FF75	→	Key Code Switch The Special Function Switch-Basic tab-Switch Action is s "Logging".		
			FF79	→	Key Code Switch (FFFF)	The Special Function Switch-Basic tab-Switch Action is set to "Maintenance Report".	
			FF7B	→	The Special Function Switch-Basic tab-Switch Action is set to "System Alarm Display".		
			FF7C	→	The Special Function Switch-Basic tab-Switch Action is set to "GOT Start Time".		
			Range other than above	→	Key Code Switch (FFFF)		

GOT-F900 Series					GOT11 Series	GT15Series, SoftGOT1000	
Key Code Switch	Basic	Display Style		→			
	Dasic	Category		→	The settings are retained.		
	Text/	Text		→			
	Lamp	Lamp		→			
	Trigger	Simultaneo	Checked/	→	Set to "ON Preference" on the Extended tab.		
		us Press	Not checked		Set to ON Preference on the Extended tab.		
		Trigger Type	Ordinary	→	The settings are retained		
			ON	→		ed.	
			OFF	→			
		Auto	Checked/		Set to "Delay No" on th	ne Extended tab.	
		Repeat	Not checked	†	Sector Delay No on the		

6.17.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the Key Code Switch dialog.

Special Function Switch



6.18 Numerical Display [Object]

6.18.1 Conversion summary

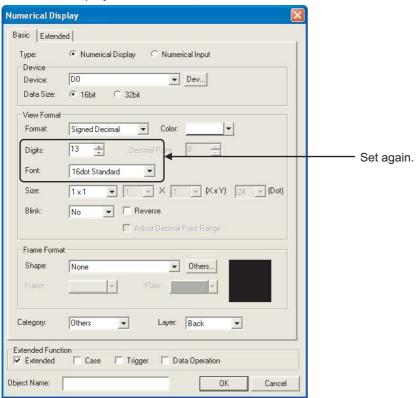
The Numerical Display is converted according to the following.

			GOT-F900 Series			GOT1000 Series	
		Turno	Numerical Display		→		
		Type	Numerical Input		→		
			Device				
		Device	D-4- 0:	16 Bit	→	.]	
			Data Size	32 Bit	→		
				Signed Decimal	→	1	
				Unsigned Decimal	→	The settings are retained.	
			View Fermet	Hexadecimal	→		
			View Format	Octal	→		
				Binary	→		
				Real	→		
			Color		→		
				Signed Decimal: 1 to 13	→		
				Signed Decimal: 14 to 32	→	Set to "13".	
				Unsigned Decimal: 1 to 13	→	The setting is retained.	
	Basic	View Format	Digits	Unsigned Decimal: 14 to 32	→	Set to "13".	
				Hexadecimal: 1 to 8	→	The setting is retained.	
				Hexadecimal: 9 to 32	→	Set to "8".	
				Octal: 1 to 6	→	The setting is retained.	
				Octal: 7 to 32	→	Set to "6".	
Numeri- al Input				Binary: 1 to 32	→	The setting is retained.	
ai iliput				Real: 1 to 32	→	Set to "6 to 32".	
			Decimal point	0 to 32	→	The collings are noticed	
			Size	Size		The settings are retained.	
			Format String		→	Not supported.	
			6×8 dot font	Checked/Not checked		Reflected to the View Format-Font.	
			Use High Quality font	Checked/Not checked	→	Reflected to the view Format-Font.	
			Shape	-	→		
		Frame	Frame		→	The settings are retained.	
		Format	Plate		→		
			Bg Transparent	Checked/Not checked	→	Not supported.	
		Category			→	The setting is retained.	
		Data Typ	0	Signed BIN	→		
		Бака Тур	е	Unsigned BIN	→		
				Left	→	The cettings are retained	
		Alignmen	ıt	Center		The settings are retained.	
	Extended			Right	→		
		Fill with Z	Zeros	1	→		
		Gain1			→		
		Gain2			→	Reflected to the Data Operation tab-	
		Offset			→	Data Operation-Others.	

6.18.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the Numerical Display dialog.

Numerical Display



6.19 Numerical Input [Object]

6.19.1 Conversion summary

The Numerical Input is converted according to the following.

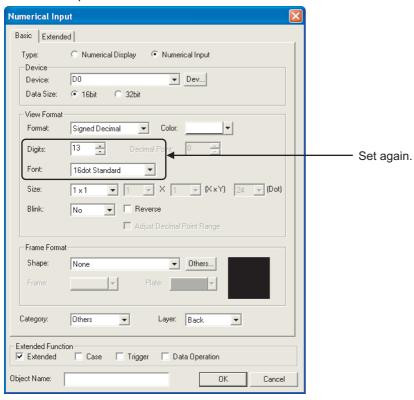
			GOT-F900 Series			GOT1000 Series		
		Tuno	Numerical Display		→			
		Туре	Numerical Input		→			
			Device					
		Device	Data size	16 Bit	→			
			Data Size	32 Bit	→			
				Signed Decimal	→			
				Unsigned Decimal	→	The settings are retained.		
			Format	Hexadecimal	→			
			Format	Octal	→			
				Binary	→			
				Real	→			
			Color					
				Signed Decimal: 1 to 13	→			
	Basic		Digits	Signed Decimal: 14 to 32	→	Set to "13".		
		View Format		Unsigned Decimal: 1 to 13	→	The setting is retained.		
Numeri-				Unsigned Decimal: 14 to 32	→	Set to "13".		
cal Input				Hexadecimal: 1 to 8	→	The setting is retained.		
				Hexadecimal: 9 to 32	→	Set to "8".		
				Octal: 1 to 6	→	The setting is retained.		
				Octal: 7 to 32	→	Set to "6".		
				Binary: 1 to 32	→	The setting is retained.		
				Real: 1 to 32	→	Set to "6 to 32".		
			Decimal point	0 to 32	→	The settings are retained.		
			Size		→	The settings are retained.		
			Format String		→	Not supported.		
			6×8 dot font	Checked/Not checked	→	Reflected to the View Format-Font.		
			Use High Quality font	Checked/Not checked	→	reflected to the view i diffiat-i diff.		
			Shape		→			
		Frame	Frame		→	The settings are retained.		
		Format	Plate		→			
			Bg Transparent	Checked/Not checked	→	Not supported.		
		Category			→	The setting is retained.		

		GOT-F900 Series			GOT1000 Series	
		Data Time	Signed BIN	→		
		Data Type	Unsigned BIN	→		
			Left	→	The settings are retained.	
		Alignment	Center	→	The settings are retained.	
			Right	→		
Numeri-	Extended	Fill of Zeros	<u>.</u>	→		
cal Input			Fixed	→	Reflected to the Case tab-Range.	
		Upper	Device	→	Reflected to the Case tab-Select	
			Bovioo		State.	
			Fixed	-	Reflected to the Case tab-Range.	
		Lower	Device		Reflected to the Case tab-Select	
		201100			State.	
		Gain1		-		
		Gain2			Reflected to the Data Operation tab- Data Operation-Others.	
	Extended	Offset		→	Data operation offices.	
Numeri-		User ID	1 to 6535	→		
cal		Move Destination ID	1 10 0555	→	The settings are retained.	
Display			Ordinary	→		
	Triagor	Trigger Type	ON	→		
	Trigger		OFF	→		
		Device	•	→		

6.19.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the Numerical Input dialog.

Numerical Input



6.20 Ascii Input [Object]

6.20.1 Conversion summary

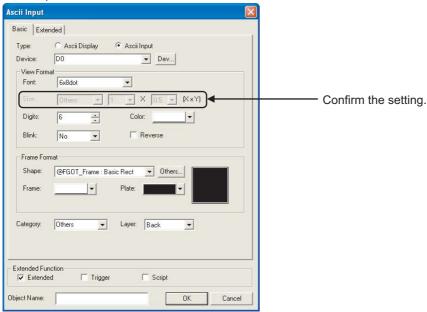
The Ascii Input is converted according to the following.

		GOT-F			GOT1000 Series			
		Туре	Ascii Display		→			
		Туре	Ascii Input		→	The settings are retained.		
		Device			→			
			Size		→	Vertical (Y), 0.5 is converted to 1.		
			Digits	2 to 40	→			
			Color		→			
		View		Left	→	The settings are retained.		
	Basic	Format	Alignment	Center	→			
	Busic			Right	→			
			User 6 x 8 dot font	Checked/Not checked		Reflected to the View Format-Font.		
Ascii Input			Shape		→			
		Frame Format	Frame		→	The settings are retained.		
			Plate		→			
			Bg Transparent	Checked/Not checked	→	Not supported.		
		Category			→	The setting is retained.		
				Ordinary	→			
		Trigger	Туре	ON	→	Reflected to the Trigger tab-Trigger Type.		
		990.		OFF	→			
	Others		Device		→	Reflected to the Trigger tab-Trigger Device.		
		User ID			→	Reflected to the Extended tab-User ID.		
		Move Destination ID		1 to 6535		Reflected to the Extended tab-Move Destination ID.		

6.20.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the Ascii Input dialog.

Ascii Input



6.21 Bit Comment [Object]

6.21.1 Conversion summary

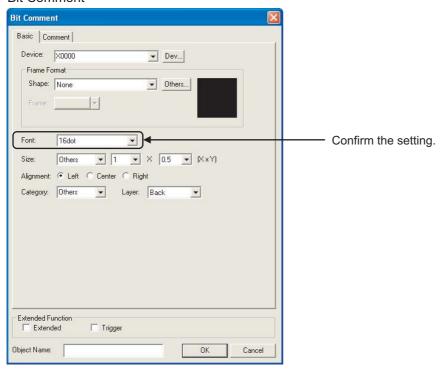
The Bit Comment is converted according to the following.

		GOT-F90			GOT1000 Series		
		Device			-		
		_	Shape		-	The settings are retained.	
		Frame Format	Frame		-	.]	
	Basic	Tomat	Bg Transparent	Checked/Not checked	-	Not supported.	
		Size			-	The setting is retained.	
		6×8 dot fo	nt	Checked/Not checked	→	Reflected to the Basic tab-Font.	
Bit Comment		Category					
		Comment No.		0 to 32767	-	The settings are retained.	
		Direct Com	nment	0 to 512 characters	→		
	Comment	Change attribute of comment setting		Checked/Not checked	→	Reflected to the Change Attribute of Comment Setting.	
		Text			-	The settings are retained.	
		Plate			→	The settings are retained.	

6.21.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the Bit Comment dialog.

Bit Comment



6.22 Word Comment [Object]

6.22.1 Conversion summary

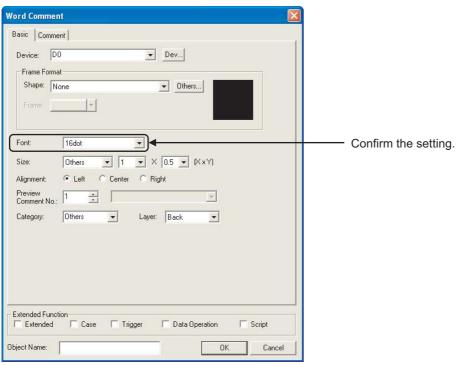
The Word Comment is converted according to the following.

		GOT-F900) Series			GOT1000 Series	
		Device			→		
		_	Shape		→	The settings are retained.	
		Frame Format	Frame		→	.]	
		Tomat	Bg Transparent	Checked/Not checked	→	Not supported.	
	Basic	Size	Size Vertical (Y) 0.5			The setting is retained.	
	200.0	Preview Comment No.		0 to 32767	→	The setting is retained.	
Word Comment		Offset	Offset			Reflected to the Data Operation tab- Data Operation.	
		Use 6×8 o	dot font	Checked/Not checked	→	Reflected to the Basic tab-Font.	
		Category	Category			The setting is retained.	
	Comment	Change attribute of comment setting.		Checked/Not checked	→	Reflected to the Comment-Attribute- Change Attribute of Comment Setting.	
		Text	Text			The settings are retained.	
		Plate	Plate			The settings are retained.	

6.22.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the setting in the Word Comment dialog.

Word Comment



6.23 Alarm History [Object]

6.23.1 Conversion summary

The Alarm History is converted according to the following.

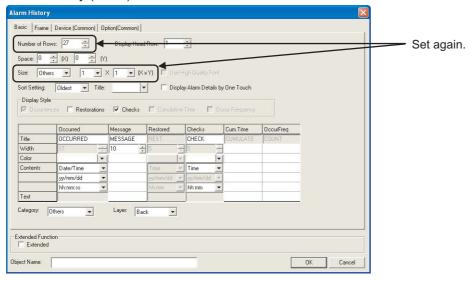
	GC	T-F900 Series			GOT1000 Series	
		Title (Occurred)	0 to 20	→		
		Title (Message)	0 to 80	→	The pottings are retained	
		Width (Occurred)	1 to 20	→	The settings are retained.	
		Width (Message)	1 to 80	→		
		Occurred Color	-	→	Reflected to "Occurred Color".	
		Contonto	Alarm Date/Time	→	The cettings are rate in ad	
		Contents	Alarm Text	→	The settings are retained.	
			Date ON-Time ON	→	Set to "Alarm Date/Time".	
		Date (Check Box) Time (Check Box)	Date ON-Time OFF	→	Set to "Date".	
		Time (Check Box)	Date OFF-Time ON	→	Set to "Time".	
			yy/mm/dd	→		
			mm/dd/yy	→		
	Docio	Date	dd/mm/yy	→		
	Basic		mm/dd	→	The settings are retained.	
			hh:mm:ss	→		
		Time	hh : mm	→		
		Alarm Text	0 to 20	→		
			1 to 27	→	The setting is retained.	
		Number of Rows	28	→	Set to "27".	
Alarm History		Size	Vertical (Y) 0.5	→	Vertical (Y), 0.5 is converted to 1.	
		Title (color)		→	The setting is retained.	
		Use 6×8 dot font	nt Checked/Not checked		Reflected to the Basic tab- Font.	
		Cort Catting	Oldest	→		
		Sort Setting	Latest	→	1	
		Category		→		
		Shape		→		
	Frame	Frame		→	The settings are retained.	
		Plate		→	The settings are retained.	
			Historical	-		
		Mode	Cumulative	→		
		Number of alarms to monitor	1 to 256	→		
		Watch Cycle	3 to 5	→	Set to "6".	
	Device (Common)	vvalui Cycle	6 to 800	→	The settings are retained.	
		D . "	Not Display	→		
		Detailed alarm display	Comment Window	→		
		type	Base Screen	→		
		Device				
		Cmnt No.	→	1		

	GC	T-F900 Series			GOT1000 Series	
		Comment Selection		→	The settings are retained.	
		Detail		→	The settings are retained.	
		Deint	YES	→	Net compensate d	
		Print	NO	→	Not supported.	
			YES	→		
	Device (Common)	Ack	NO	→	Not supported.	
			YES	→	Set to "Rst ON".	
		Reset	NO	→	Set to "Rst -".	
			Continuous	→		
		Detail	Random	→		
		Number of Alarms	Checked/Not checked	→		
		Occurred	Device	→	The settings are retained.	
			Checked/Not checked	→		
	Option (Common)	History Clear	Device	→		
	Option (Odminon)	When no of alarm occur-			Reflected to "When num-	
		rences exceed 1000,	Checked/Not checked		ber of alarm occurrences	
		delete oldest alarm occur-	Onecked/Not checked	-	exceed set value, delete	
		rences			oldest alarm occurrences".	
			Chapted/Net abadead		Reflected to the Basic tab-	
		Restoration	Checked/Not checked	→	Restored (Checked/Not checked).	
Alarm History					Reflected to the Basic tab-	
		Title			Restoration-Title.	
		Width			Reflected to the Basic tab-	
					Restoration-Width.	
		Restor Color			Reflected to the Basic tab-	
					Restoration-Text.	
		Contents	Alarm Date/Time	→		
		- Comonia	Alarm Text	→		
	Extended		yy/mm/dd	→		
	Exterided	Date	mm/dd/yy	-	Reflected to the Basic tab-	
		Date	dd/mm/yy	→	Restoration-Contents.	
			mm/dd	→		
		Time	hh:mm:ss	→		
		THIE	hh : mm	→		
		Restor Text	0 to 20		Reflected to the Basic tab-	
			0.020	→	Restoration-Text.	
		Occur Frequency	Checked/Not checked	-	Reflected to the Basic tab- Display style-Occur Freq.	
					Reflected to the Basic tab-	
		Title	0 to 8 characters		Restoration-Occur Freq-	
					Title.	

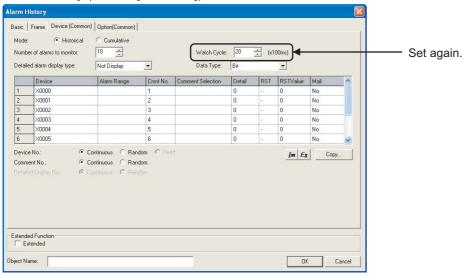
6.23.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the alarm history dialog.

Alarm History (Basic)



Alarm History (Device [Common])



6.24 Alarm List [Object]

6.24.1 Conversion summary

The Alarm List is converted according to the following.

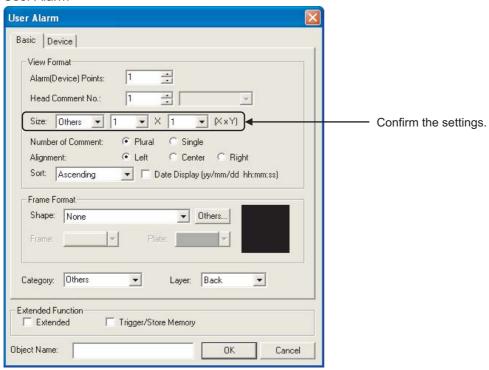
After converting the data to GOT1000 Series, the Alarm List is set to the Alarm List (User Alarm).

		GOT-F900	Series			GOT1000 Series	
		Alarm	Alarm (Device) Points	1 to 256	→	The setting is retained.	
		Device	Alarm Device		→	Reflected to the Device tab- Alarm Device-Device.	
			Head Comment No. 1 to 32767		→	The setting is retained.	
			Size	4	→	Vertical (Y), 0.5 is converted to 1.	
			Number of Comment	Plural	-		
			Number of Comment	Single	→		
				Ascending	→		
		View	Sort	Descending	→	The settings are retained.	
	Basic	Format	Cont	Oldest	→	J	
				Latest	→		
			Display Date (yy/mm/dd mm : ss)	Checked/ Not checked	→		
			Use 6 x 8 dot font	Checked/ Not checked	→	Not supported.	
		_	Shape				
		Frame Format	Frame		→	The cettings are retained	
Alarm List		Tomat	Plate		-	The settings are retained.	
		Category	Category				
		Device for Occurring Checked/ Not checked		→	Reflected to the Device tab-		
				Not checked		Device for Occurring Number.	
	Other	Device	Device			Reflected to the Device tab- Alarm Device-Device.	
	Curo	Store Memor	Store Memory Checked/		→	Reflected to the Trigger tab - Store Memory.	
		Scroll On		Not checked	→	Reflected to the Extended tab- Scroll On.	
		Detailed Disp	Detailed Display (Check Box)		→	The Device tab-Detailed Alarm Display type is set to Not Display when the Detail Display is not checked.	
	Detail	Detailed Disp	Detailed Display (Pulldown Menu)		→	Reflected to the Device tab- Detailed Alarm Display type.	
		Disp	Disp Base Screen			Reflected to the Device tab- Alarm Device-Detailed No.	

6.24.2 Confirmation after conversion

After converting the data to GOT1000 Series, confirm the settings in the User Alarm dialog.

User Alarm



6.25 Panelmeter [Object]

6.25.1 Conversion summary

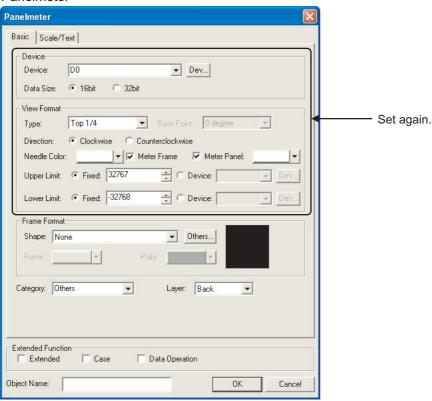
The Panelmeter is converted according to the following.

		GOT-F900 Se	eries			GOT1000 Series	
			Device	Device	→		
			5 . 0	16 Bit	→	The settings are retained.	
		Device	Data Size	32 Bit	→		
			D . T	Signed BIN	→	Reflected to the Option tab-Data	
	Basic		Data Type	Unsigned BIN	→	Туре.	
			Shape	I	→		
		Frame Format	Frame		→		
			Plate			The settings are retained.	
		Category			→		
				Top 1/4	→		
				Bottom 1/4	→		
				Left 1/4	→		
				Right 1/4	→		
				Top-Right 1/4	→		
				Top-Left 1/4	-		
			Туре	Bottom-Left 1/4	→	Reflected to the Basic tab-View	
				Bottom-Right 1/4	-	Format-Type.	
				Top 1/2	→		
				Bottom 1/2	→		
				Left 1/2	→		
Panelmeter				Right 1/2	→		
		View Format		3/4	→		
				Full Circle	→		
				Special	→	The Basic tab-View Format- Type is set to the Top 1/4.	
	Scale/Text		Direction	Clockwise	→	Reflected to the Basic tab-View Format-Direction.	
				Counter clockwise	-		
				0 degree	→		
			Base Point	90 degree	→	Reflected to the Basic tab-View	
			Dase i oiit	180 degree	→	Format-Base Point.	
				270 degree	-		
			Needle Color		→	Reflected to the Basic tab-View Format-Needle Color.	
			Meter Panel		→	Reflected to the Basic tab-View Format-Meter Panel.	
			Upper Limit	Fixed	→	Reflected to the Basic tab-View	
			Oppor Limit	Device	→	Format-Upper Limit.	
			Lower Limit	Fixed	→	Reflected to the Basic tab-View	
			LOWER LITTLE	Device	→	Format-Lower Limit.	
			Scale	Checked/Not checked	→		
		Scale	Scale Points	Scale Points 2 to 50		The settings are retained.	
			Color		→		

6.25.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the Panelmeter dialog.

Panelmeter



6.26 Bar Graph [Object]

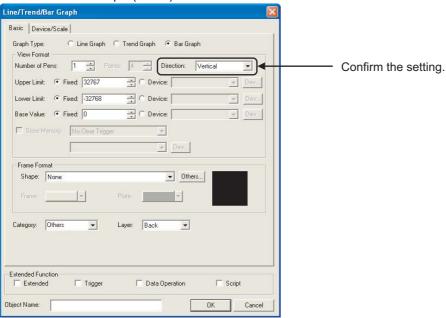
6.26.1 Conversion summary

The Bar Graph is converted according to the following.

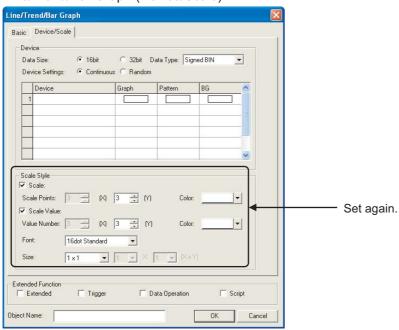
		GOT-F900 S	Series			GOT1000 Series	
			Line Graph		→		
		Graph Type	Trend Graph		→	The pattings are rateined	
			Bar Graph			The settings are retained.	
			Number of Pens 1		→	•	
				Vertical (Top)	→	Set to "Vertical".	
			Direction	Vertical (Down)	→	Sector vertical.	
			Direction	Horizontal (Right)	→	Set to "Horizontal".	
	Basic	View Format		Horizontal (Left)	→	Set to Tionzontal .	
	Dasic		Upper Limit	Fixed	→		
				Device	→		
			Lower Limit	Fixed	→		
				Device	→		
		Frame	Shape		-		
		Format	Frame		→]	
			Plate		→		
		Category			→	The settings are retained.	
Bar Graph		Device	Data Size	16 Bit	\rightarrow	-	
Dai Giapii				32 Bit	→		
			Data Type	Signed BIN	→		
			Bata Type	Unsigned BIN	\rightarrow		
			Device		→		
			Graph		→		
	Device/Scale		Pattern		-		
			Scale	Checked/Not checked	\rightarrow		
			Scale Point (X)	0	→	Set to "3".	
		Scale	. ,	2 to 50	→	The setting is retained.	
			Scale Point (Y)	0	→	The setting is retained.	
				2 to 50	→	·	
			Color	ı	→	The settings are retained.	
		Rectangle Fa	me	Checked/Not checked	→		
				Left	→		
	Others	Scale Position	า	Down	→	Not supported.	
				Right	→		
				Up	\rightarrow		

After converting the data to GOT1000 Series, confirm the settings in the Line/Trend/Bar Graph dialog.

Line/Trend/Bar Graph (Basic)



Line/Trend/Bar Graph (Device/Scale)



6.27 Statistics Bar/Circle Graph [Object]

6.27.1 Conversion summary

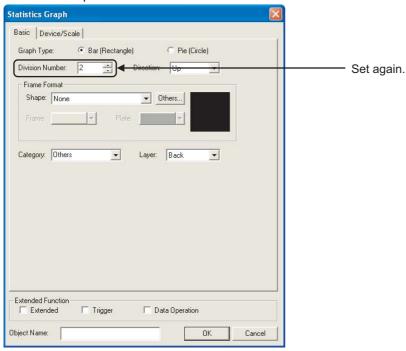
The Statistics Bar/Circle Graph is converted according to the following.

		GOT-F900	Series			GOT1000 Series	
		Graph Type		Bar (Rectangle)	→	The settings are retained.	
		Старті туре		Pie (Circle)	→	The settings are retained.	
		Division Nun	obor	1	→	Set to "2".	
		DIVISION NUM	ilbei	2 to 8	→		
	Basic	Direction		Up	→		
	Dasic	Direction		Right	→		
		Frame	Shape		→		
		Format	Frame		→		
Statistics Bar			Plate		→		
Graph		Category			→		
			Data Size	16 Bit	→	The settings are retained.	
			Data Gize	32 Bit	→	_	
		Device	Data Type	Signed BIN	→	- -	
		Device	Buta Type	Unsigned BIN	→		
	Device/Scale		Device		→		
			Graph		→		
		Scale	Scale	Checked/Not checked			
			Scale Points	0 to 50	→		
			Color	Color			

6.27.2 Resettings after conversion

After converting the data to GOT1000 Series, set in the Statistics Graph dialog.

Statistics Graph



6.28 Keyboard [Object]

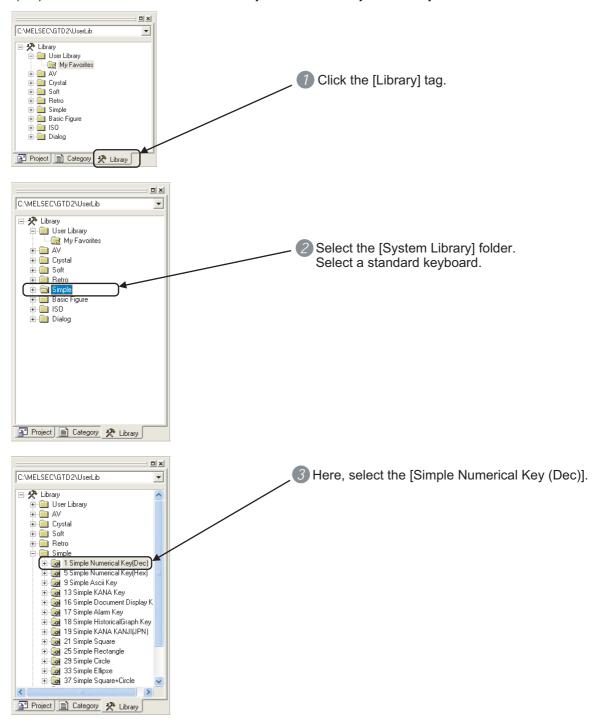
6.28.1 Alternative method summary

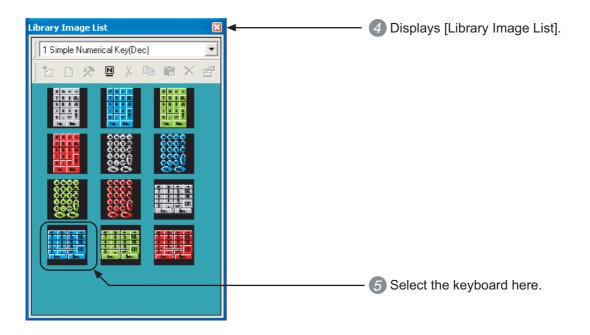
Deletes the keyboard switch. After converting to GOT1000 Series, reallocate and substitute the keyboard of the system library on the base screen.

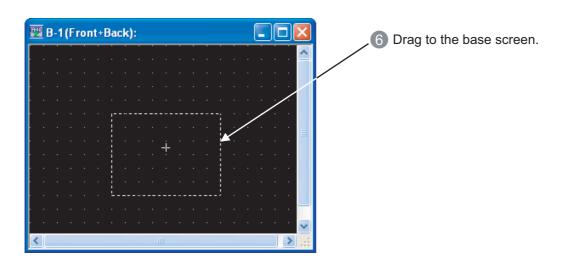
6.28.2 Resettings after conversion

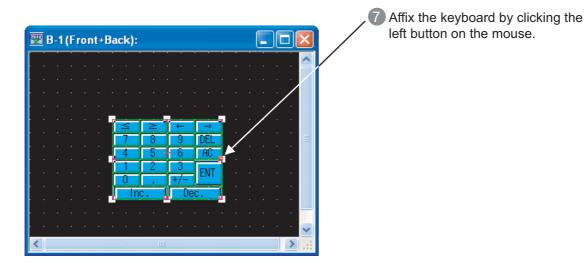
Reestablish the keyboard of the system library on the base screen as follows.

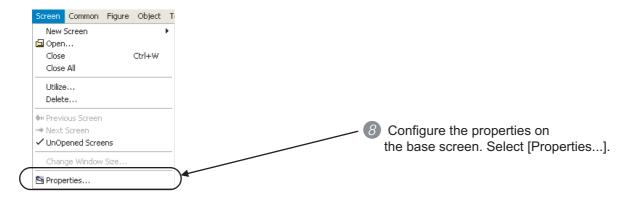
(Ex.) Reallocates the decimal number keyboard from the system library to the base screen.



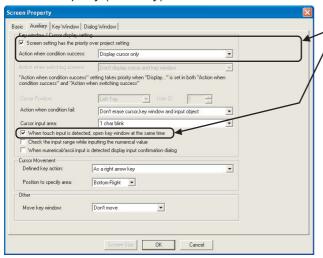








Screen Property (Auxiliary)



- 9 Configure [Auxiliary] on the base screen.
 - 1) Select the [Auxiliary] tag.
 - 2) Configure the [Key window/Cursor display settings].
 - 3) Select the [Screen setting has the priority over project setting].
 - 4) Configure "Display cursor only" for [Action when condition success].
 - 5) Select "When touch input is detected, open key window at the same time" in [Cursor input area].

6.29 Buzzer [Object]

6.29.1 Alternative method summary

Substitute the buzzer controlling bit of the read device (system signal 1-1) and the screen switching device in GOT1000 Series to control with the PLC.

6.29.2 System information allocation

The following table displays the bit allocation of system signal 1-1.

Bit Number	Name of GOT1000 Series Signal
b0	Automatic screen saver disable signal
b1	Forced screen saver enable signal
b2	Forced screen saver touch-cancel signal
b3	Key code read complete signal
b4	Numeric value input read complete signal
b5	Must not be used
b6	Must not be used
b7	Backlight OFF output signal
b8	Buzzer three-shot output signal
b9	Key-in disable signal
b10	Must not be used
b11	Must not be used
b12	Must not be used
b13	GOT error reset signal
b14	Buzzer output signal
b15	Buzzer one-shot output signal

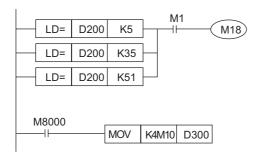
Refer to the following regarding the detailed explanation of the read and screen switching devices.

GT Designer2 Version2 Screen Design Manual
Section 3.6 Configuring System Information
Section 3.2 Configuring the Screen Switching Device

Sequence Program Example

- (1) Operating Conditions
 - (a) PLC Type MELSEC-FX
 - (b) Device Allocation
 - System Signal 1-1: D300
 - Screen Switching: D200
 - Buzzer Generating Condition: M1
 - (c) Base Screen Signal for Buzzer Generation 5,35,51
 - (d) Buzzer Generation Buzzer Sounds 3 Times

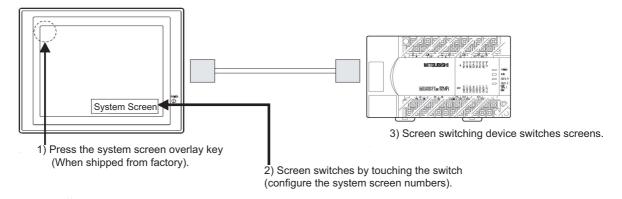
(2) Sequence Program



7. COMPATIBILITY OF SYSTEM SCREENS

7.1 Display methods of system screens

Although GOT-F900 Series can display its system screen according to the following methods, GOT1000 Series cannot switch screens from the PLC using the screen switching device, as screen numbers are not allocated to the utility screen.



7.1.1 System screen display method of GOT-F900 Series

(1) GOT built-in functions

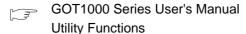
<GOT-F900 Series Configuration Methods>

Select and display each system screen after pressing the upper left part of the GOT screen (when shipped from the factory) and displaying "Main Menu".

<GOT1000 Series Configuration Method>

Select and display each utility screen after pressing the upper right and left parts of the GOT screen (when shipped from the factory) and displaying "Main Menu".

Refer to the following regarding details of the utility screen in GOT1000 Series.



(2) Operating the user screen

<GOT-F900 Series Configuration Methods>

Displays by touching the screen switching (configure the system screen numbers) switch on the user screen.

<GOT1000 Series Configuration Method>

Screen numbers are not allocated in the system screens of GOT1000 Series. Configure the utility screen to display in the operating settings of the special function switch.

(3) Displaying from the PLC

<GOT-F900 Series Configuration Methods>

Write and display the screen number of the system screen to display on the screen switching device using the PLC program.

<GOT1000 Series Configuration Methods>

As the screen numbers are not allocated to the utility screen of GOT1000 Series, screens cannot be switched using the PLC.

7.2 Table of GOT-F900 Series System Screen Functions

The following table displays the configurations supported by the GOT-F900 Series system and GOT1000 Series utility screens. Refer to the following regarding details of the utility screen in GOT1000 Series.

GOT1000 Series User's Manual Utility Functions

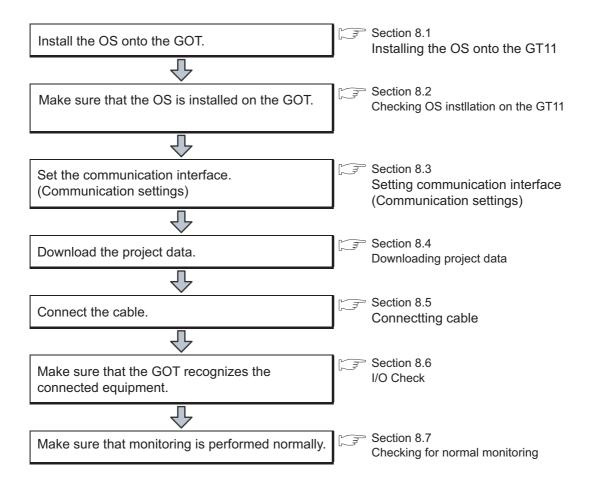
 \circ : Compatible \circ : Some functions are not supported. \circ : No applicable functions

GOT-F900 Series			GT11, GT15	Compatible		
Screen Main Menu		System screen name		setting	Versions of GT	Remarks
No.	iviairi ivieriu	(function name)		applicability	Designer2	
1001	HPP MODE		/ICE MONITOR MENT MINITOR)	Δ	2.07H	Substitute with the system monitor function of GOT1000 Series. Does not support versions earlier than version 2.04E. GOT 1000 Extended/Option Functions Manual Chapter 3 System Monitor Functions
1002		ACTIVE	STATE MONITOR	×	-	-
1003		PLC DIAGNOSIS		0	2.25B	-
1004		SE	T CONDITION	×	-	-
1005	SAMPLING	D	ISPLAY LIST	×	-	-
1006	MODE	DIS	SPLAY GRAPH	×	-	-
1007		CLEAR DATA		×	-	-
1008		DIS	SPLAY STATUS	×	-	-
1009	ALARM MODE	AL	ARM HISTORY	×	-	-
1010	, and the time of time of the time of time of the time of the time of time		RM FREQUENCY	×	-	-
1011		CLEAR HISTORY		×	-	-
1012	TEST MODE		DATA BANK	×	-	-
1013		SET-UP	SET CLOCK	0	2.00A	-
1014		MODE	SET BACKLIGHT	0	2.00A	-
1015	OTHER MOD	SET	SET TIME SWITCH		-	-
1016		KEYWORD		Δ	2.00A	Supported by only FX series
1017		OTHER MOD PRINT OUT	SAMPLING DATA	×	-	-
1018			ALARM HISTORY	×	-	-
1019		SET-UP MODE	BUZZER	×	-	-
1020			SERIAL PORT	×	-	-
1021			LCD CONTRAST	0	2.00A	-

GOT-F900 Series				GT11, GT15	Compatible	
Screen	Main Menu	Syst	em screen name	setting	Versions of GT	Remarks
No.	iviairi ivieriu	(fo	unction name)	applicability	Designer2	
		PROGRAM LIST PARAMETER		0	A List Editor	_
1022					2.07H	_
1022					FX List Editor	
	LIDD MODE				2.15R	
1023	HPP MODE			×	-	-
1024		LI	ST MONITOR	×	-	-
1025		ВІ	M MONITOR	×	-	-
1026	TEST MODE	USER SCREEN		×	-	-
1027		SET-UP MODE	LANGUAGE	0	2.00A	-
1028			PLC TYPE	Δ	2.00A	Only the connection port to the registered PLC can be selected in GOT1000 Series. The connection PLC is selected by GT Designer2.
1029	OTHER MODE		OPENING SCREEN	0	2.00A	-
1030			MAIN MENU CALL	0	2.00A	-
-			CLEAR USER DATA	0	2.00A	-
-			AUXILIARY SETTING	×	-	-
-		DATA TRANSFER		×	-	-
-	TEST MODE	COMMUNICATION MONITOR		Δ	2.00A	GOT1000 Series has a check function for normal/abnormal communication

MEMO

8. PROCEDURES TO OPERATE GOT1000 Series

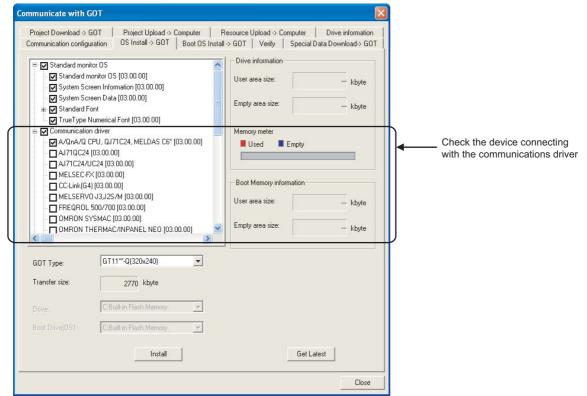


8.1 Installing OS onto GOT

Install the standard monitor OS, communication driver, extended function OS, and option OS onto the GOT. For the OS installation methods, refer to the following manual.

GT Designer2 Version ☐ Basic Operation/Data Transfer Manual

Communication with GOT



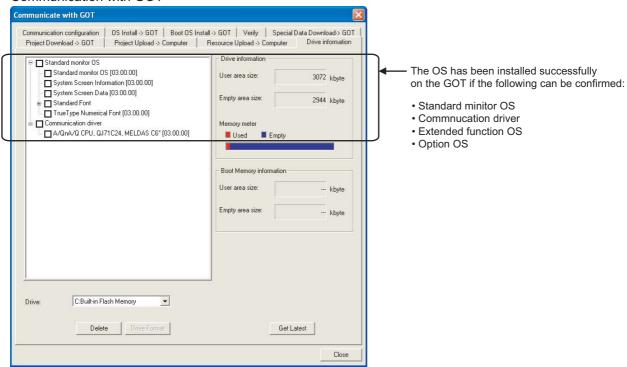
1 Check-mark a desired standard monitor OS, communication driver, extended function OS, and option OS, and click the Install button.

8.2 Checking OS installation on GOT

Check if the OS is properly installed or not on the Drive information tab of GT Designer2. For the operation on the Drive information tab, refer to the following manual.

GT Designer2 Version ☐ Basic Operation/Data Transfer Manual

Communication with GOT



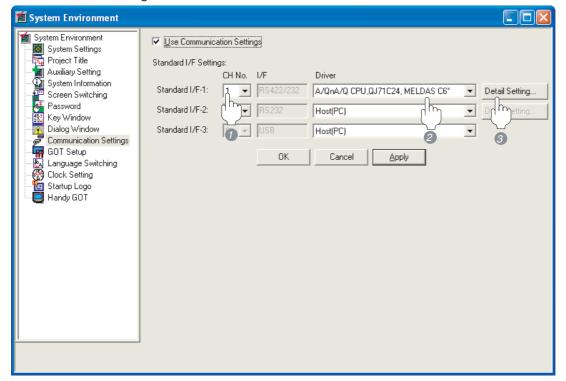
8.3 Setting communication interface (Communication settings)

Make the GOT communication interface settings on [Communication setting] of GT Designer2. Select the same communication driver as the one installed on the GOT for each communication interface. For details on [Communication setting] of GT Designer2, refer to the following manual.

GT Designer2 Version ☐ Screen Design Manual

1 Communication settings

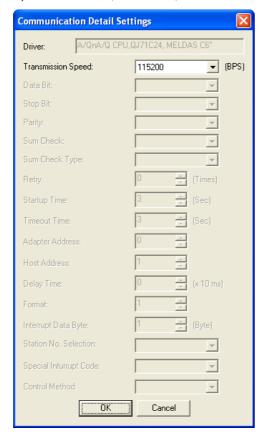
Communication settings



- 1 Set "1" to the channel No. used.
- 2 Set the driver.
- 3 Perform the detailed settings for the driver. (2 Communication detail settings)

2 Communication detail settings

(Ex. 1) A/QnA/QCPU, QJ71C24, MELDAS C6*



Item	Description	Range	
Transmission Speed	Set this item when change the transmission speed used for communication with the connected equipment. <default: 115200bps=""> When the setting exceeds the limit of the connected equipment, communication is performed at the fastest transmission speed supported by the connected equipment</default:>	9600bps, 19200bps, 38400bps, 57600bps, 115200bps	

<Connection with QJ71C24>

Parameter setting is necessary. For details, please refer to the following manual.

GOT1000 Series Connection Manual

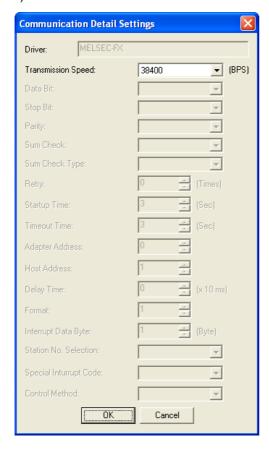
<Connection with A computer link>

Parameter configuration is necessary. The wiring connection of the communication cable differs from that of the GOT-F900 Series.

For details, please refer to the following manual.

GOT1000 Series Connection Manual

(Ex. 2) MELSEC-FX



Item	Description	Range	
Transmission Speed	Set this item when change the transmission speed used for communication with the connected equipment. <default: 38400bps=""></default:>	9600bps, 38400bps, 115200bps	19200bps, 57600bps,

(1) Communication interface setting by Utility

The communication interface setting can be changed on the Utility's "Communication setting" after downloading "Communication setting" of project data.

For details on the Utility, refer to the following manual.

GT ☐ User's Manual

(2) Precedence in communication settings

When settings are made by GT Designer or the Utility, the latest setting is effective.

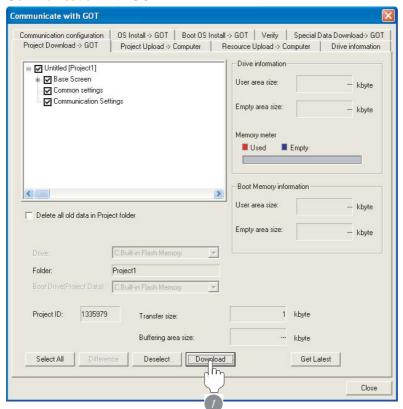
8.4 Downloading project data

Download project data to the GOT.

For how to download project data, refer to the following manual.

GT Designer2 Version ☐ Basic Operation/Data Transfer Manual

Communication with GOT



Check the necessary items and click the Download button.

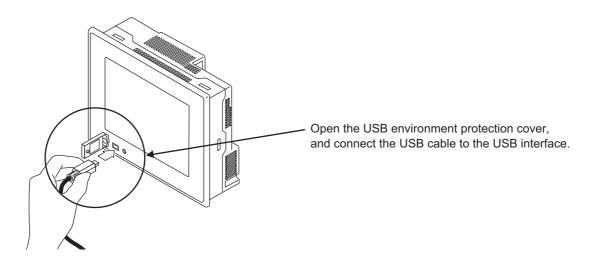
8.5 How to Connect the Cable



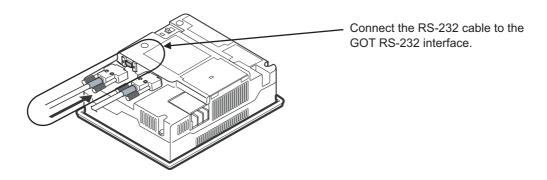
Precautions for the cable connection

Shut off all phases of the GOT power supply before connecting the cable.

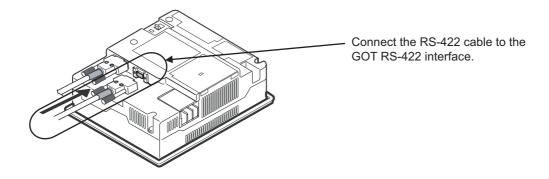
- 1 How to connect the cable
 - (1) How to connect the USB cable (for connecting to PC)



(2) How to connect the RS-232 cable (for connecting to PC or PLC)



(3) How to connect the RS-422 cable (for connecting to PLC)



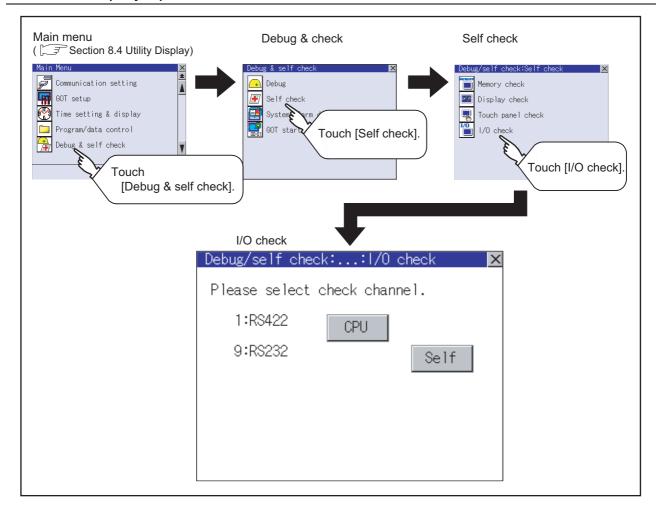
8.6 I/O Check

The I/O check is a function which checks whether GOT and PLC can communicate with each other. If I/O check ends normally, the communication interface and the connection cable hardwares are normal. To execute I/O check, the PLC communication driver has to be installed in GOT in advance from GT Designer2.

Refer to the following for the details related to the installation of the PLC communication driver.

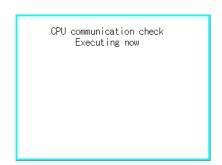
☐ GT Designer2 Version ☐ Basic Operation/Data Transfer Manual Chapter 8 TRANSFERRING DATA

8.6.1 Display operation of I/O check



1 Target confirmation









- As a preparatory step for the CPU communication check, perform the following items.
 - Installing [Communication driver]: Use GT Designer2 to install.
 - Setting [Communication settings]: Use GT Designer2 to enter and download.
 - Connecting connection device: Connect a PLC to the communication interface for which the CPU communication check is applied in order to start the communication.

(Check for the power is on or if any error occurred.)

- 2 If touch the CPU button, the CPU communication check is carried out.
- 3 After the CPU communication starts normally, the dialog mentioned left notifying that it is on checking, until the CPU communication check ends normally.

When the CPU communication check ends, its result is notified by dialog.

If the CPU communication check ends normally, the dialog notifying of the normal termination mentioned left is displayed. If touch the OK button in the dialog after confirming the result, returns to I/O check.

If the dialog mentioned left is displayed after selecting CPU or during CPU communication check, confirm the following.

- No misconnection with CPU
- · No hardware error
- No missettings of parameter

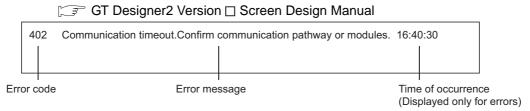
(GOT1000 Series Connection Manual)

If touch the OK button in the dialog after confirming the result, returns to I/O check.

Checking for normal monitoring 8.7

1 Check for errors occurring on the GOT

Presetting the system alarm to project data allows you to identify errors occurred on the GOT, PLC CPU, servo amplifier and communications. For details on the system alarm, refer to the following manual.



MEMO

Project Data Conversion Summary

JY997D17601A



HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN HIMEJI WORKS : 840, CHIYODA CHO, HIMEJI, JAPAN

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